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Cho et al.(10) **Pub. No.: US 2014/0197383 A1**(43) **Pub. Date: Jul. 17, 2014**(54) **ORGANIC LIGHT-EMITTING DIODE
COMPRISING AMINE-BASED COMPOUNDS
AND ANTHRACENE-BASED COMPOUNDS****Publication Classification**(51) **Int. Cl.****H01L 51/00** (2006.01)**H01L 51/50** (2006.01)(52) **U.S. Cl.**CPC **H01L 51/006** (2013.01); **H01L 51/0061**
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(57)

ABSTRACT

An organic light-emitting diode includes a first electrode, a second electrode, and an organic layer disposed between the first electrode and the second electrode. The organic layer includes an emission layer. The organic layer also includes at least one amine-based compound and at least one anthracene-based compound. The organic layer may include a first emission layer and a second emission layer, and the amine-based compound may be in the first emission layer and the anthracene-based compound may be in the second emission layer.

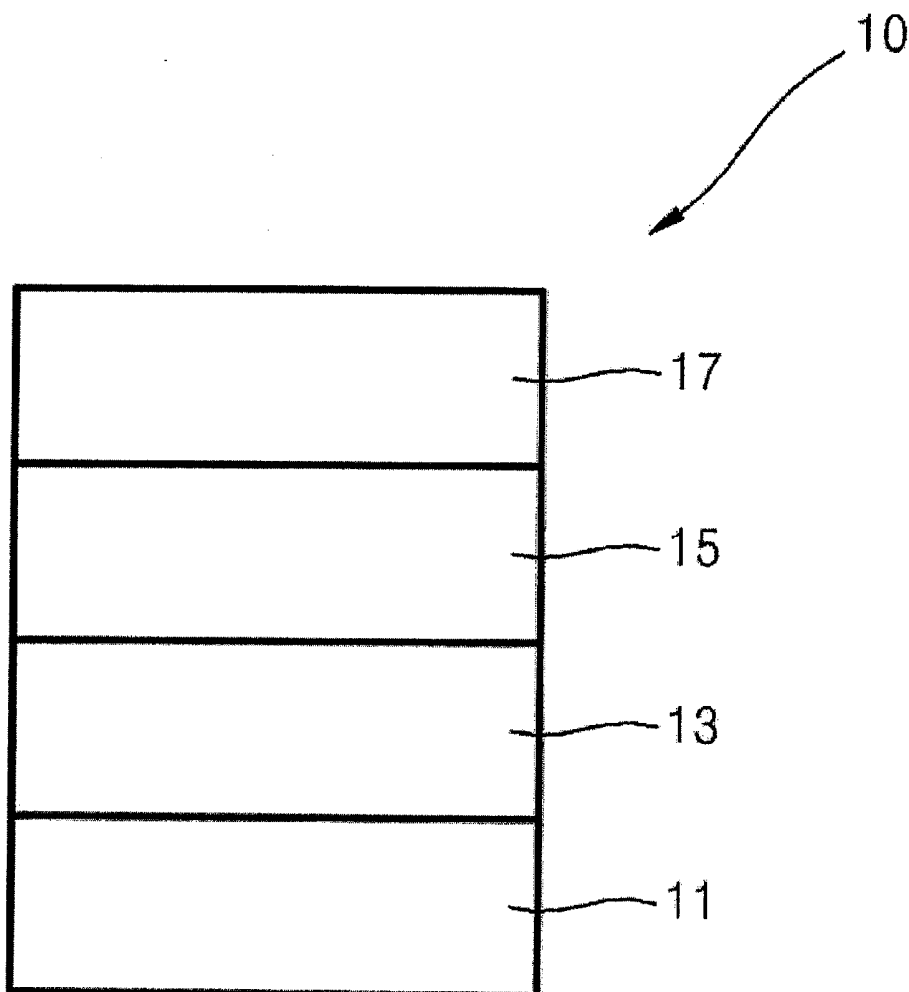
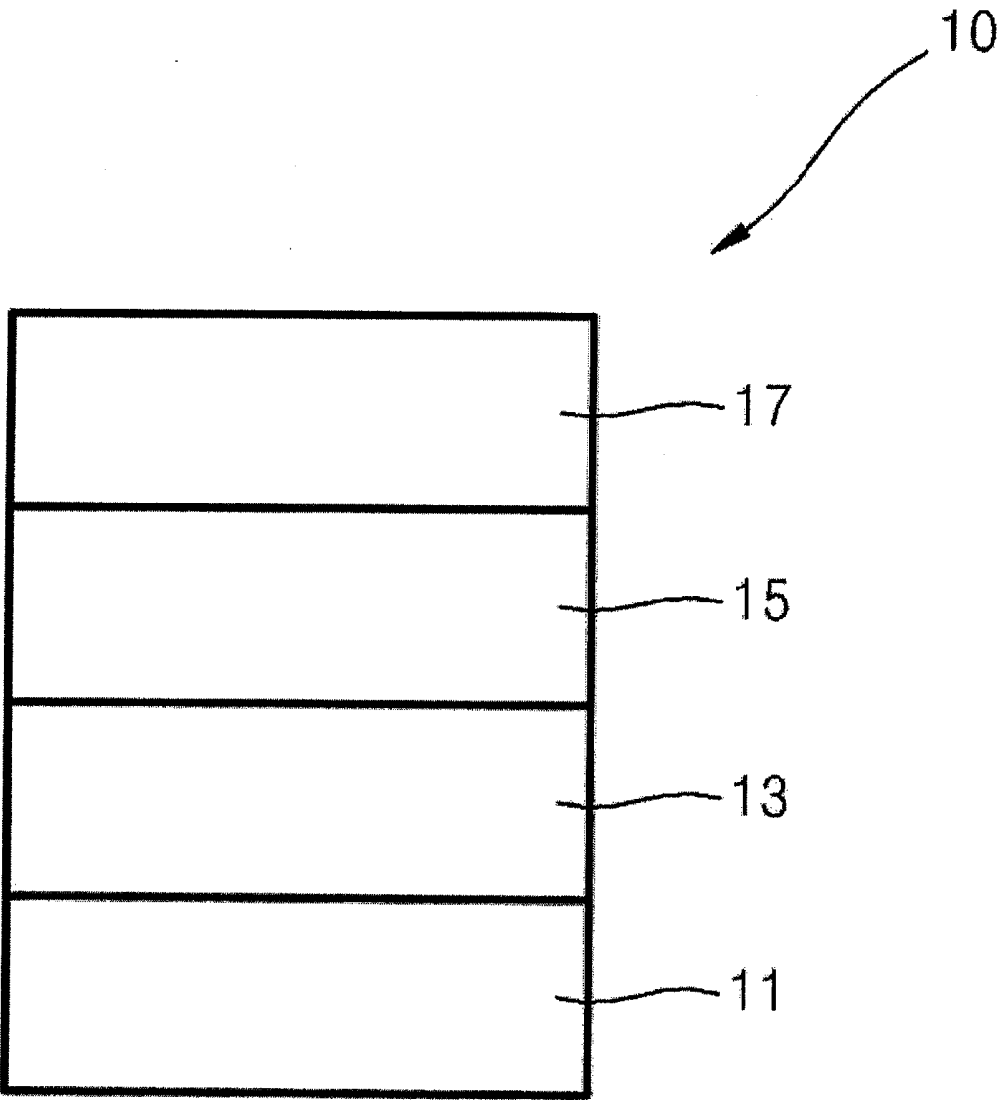


FIG. 1



**ORGANIC LIGHT-EMITTING DIODE
COMPRISING AMINE-BASED COMPOUNDS
AND ANTHRACENE-BASED COMPOUNDS**

CROSS-REFERENCE TO RELATED PATENT
APPLICATION

[0001] This application claims priority to and the benefit of Korean Patent Application No. 10-2013-0003507, filed on Jan. 11, 2013 in the Korean Intellectual Property Office, the entire content of which is incorporated herein by reference.

BACKGROUND

[0002] 1. Technical Field

[0003] The present invention relates to organic light-emitting diodes comprising amine-based compounds and anthracene-based compounds.

[0004] 2. Description of the Related Art

[0005] Organic light-emitting devices (OLEDs) are self-emitting devices that have advantages such as wide viewing angles, good contrast, quick response speeds, high brightness, and good driving voltage characteristics. Also, OLEDs can provide multicolored images.

[0006] A typical OLED has a structure including a substrate, and an anode, a hole transport layer, an emission layer, an electron transport layer, and a cathode sequentially stacked on the substrate. In this regard, the hole transport layer, the emission layer, and the electron transport layer are organic thin films formed of organic compounds.

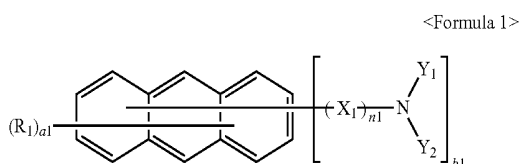
[0007] An operating principle of an OLED having the above-described structure is as follows:

[0008] When a voltage is applied between the anode and the cathode, holes injected from the anode move to the emission layer via the hole transport layer, and electrons injected from the cathode move to the emission layer via the electron transport layer. The holes and electrons recombine in the emission layer to generate excitons. When the excitons drop from an excited state to a ground state, light is emitted.

SUMMARY OF THE INVENTION

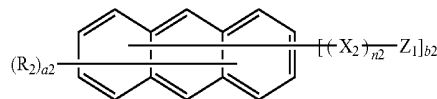
[0009] Embodiments of the present invention are directed to a high definition organic light-emitting diode (OLED).

[0010] According to an aspect of the present invention, an organic light-emitting diode (OLED) includes a first electrode, a second electrode, and an organic layer between the first electrode and the second electrode and including an emission layer. The organic layer includes at least one amine-based compound represented by Formula 1 below and at least one anthracene-based compound represented by Formula 2 below:



-continued

<Formula 2>



[0011] In Formulas 1 and 2, X_1 and X_2 may each independently be a substituted or unsubstituted C_3 - C_{10} cycloalkylene group, a substituted or unsubstituted C_2 - C_{10} heterocycloalkylene group, a substituted or unsubstituted C_3 - C_{10} cycloalkenylene group, a substituted or unsubstituted C_2 - C_{10} heterocycloalkenylene group, a substituted or unsubstituted C_6 - C_{60} arylene group, or a substituted or unsubstituted C_2 - C_{60} heteroarylene group.

[0012] n_1 and n_2 may each independently be an integer of 0 to 5. If n_1 is an integer of 2 or more, then the 2 or more X_1 groups may be the same or different, and if n_2 is an integer of 2 or more, then the 2 or more X_2 groups may be the same or different.

[0013] Y_1 and Y_2 may each independently be a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a substituted or unsubstituted C_{10} - C_{30} alkyl group, a substituted or unsubstituted C_2 - C_{60} alkenyl group, a substituted or unsubstituted C_2 - C_{60} alkynyl group, a substituted or unsubstituted C_3 - C_{10} cycloalkyl group, a substituted or unsubstituted C_2 - C_{10} heterocycloalkyl group, a substituted or unsubstituted C_3 - C_{10} cycloalkenyl group, a substituted or unsubstituted C_2 - C_{10} heterocycloalkenyl group, a substituted or unsubstituted C_6 - C_{30} aryl group, or a substituted or unsubstituted C_2 - C_{30} heteroaryl group.

[0014] Z_1 may be an electron transporting group, and may be a substituted or unsubstituted C_2 - C_{10} heterocycloalkyl group, a substituted or unsubstituted C_2 - C_{10} heterocycloalkenyl group, or a substituted or unsubstituted C_2 - C_{60} heteroaryl group.

[0015] R_1 and R_2 may each independently be a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a substituted or unsubstituted C_1 - C_{60} alkyl group, a substituted or unsubstituted C_2 - C_{60} alkenyl group, a substituted or unsubstituted C_2 - C_{60} alkynyl group, a substituted or unsubstituted C_1 - C_{60} alkoxy group, a substituted or unsubstituted C_3 - C_{10} cycloalkyl group, a substituted or unsubstituted C_2 - C_{10} heterocycloalkyl group, a substituted or unsubstituted C_3 - C_{10} cycloalkenyl group, a substituted or unsubstituted C_2 - C_{10} heterocycloalkenyl group, a substituted or unsubstituted C_{60} aryl group, a substituted or unsubstituted C_6 - C_{60} aryloxy group, a substituted or unsubstituted C_6 - C_{60} arylthio group, or a substituted or unsubstituted C_2 - C_{60} heteroaryl group.

[0016] a_1 and a_2 may each independently be an integer of 0 to 9. If a_1 is an integer of 2 or more, then the 2 or more R_1 groups may be the same or different, and if a_2 is an integer of 2 or more, then the 2 or more R_2 groups may be the same or different.

[0017] b_1 and b_2 may each independently be an integer of 1 or 2.

[0018] The OLED including the amine-based compounds and the anthracene-based compounds may have high efficiency and a long lifespan.

DETAILED DESCRIPTION OF THE DRAWINGS

[0019] The above and other features and advantages of the present invention will become more apparent by reference to the following detailed description, when considered in conjunction with the attached drawings in which:

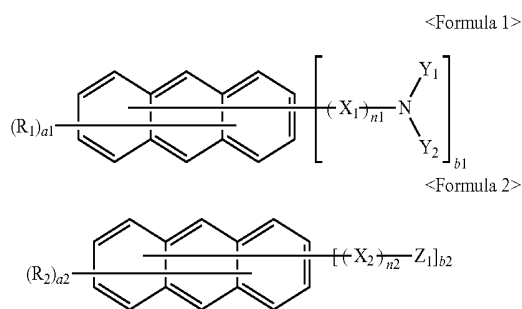
[0020] FIG. 1 is a schematic view of a structure of an organic light-emitting diode according to an embodiment of the present invention.

DETAILED DESCRIPTION OF THE INVENTION

[0021] In the present specification, the expression “organic layer includes at least one amine-based compound represented by Formula 1 and at least one anthracene-based compound represented by Formula 2” may be construed as “the organic layer includes one amine-based compound of Formula 1 or two different amine-based compounds of Formula 1, one anthracene-based compound of Formula 2 or two different anthracene-based compounds of Formula 2.”

[0022] In the present specification, the term “organic layer” refers to a single layer and/or a plurality of layers between a first electrode and a second electrode.

[0023] According to embodiments of the present invention, an organic light-emitting diode (OLED) includes a first electrode; a second electrode; and an organic layer between the first electrode and the second electrode. The organic layer includes an emission layer (EML) including at least one amine-based compound represented by Formula 1 below and at least one anthracene-based compound represented by Formula 2 below:



[0024] In Formulas 1 and 2, X_1 and X_2 may each independently be a substituted or unsubstituted C_3 - C_{10} cycloalkylene group, a substituted or unsubstituted C_2 - C_{10} heterocycloalkylene group, a substituted or unsubstituted C_3 - C_{10} cycloalkenylene group, a substituted or unsubstituted C_2 - C_{10} heterocycloalkenylene group, a substituted or unsubstituted C_6 - C_{60} arylene group, or a substituted or unsubstituted C_2 - C_{60} heteroarylene group.

[0025] n_1 and n_2 may each independently be an integer of 0 to 5. If n_1 is an integer of 2 or more, the 2 or more X_1 groups may be the same or different, and if n_2 is an integer of 2 or more, the 2 or more X_2 groups may be the same or different.

[0026] Y_1 and Y_2 may each independently be a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a

salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a substituted or unsubstituted C_1 - C_{30} alkyl group, a substituted or unsubstituted C_2 - C_{60} alkenyl group, a substituted or unsubstituted C_2 - C_{60} alkynyl group, a substituted or unsubstituted C_3 - C_{10} cycloalkyl group, a substituted or unsubstituted C_2 - C_{10} heterocycloalkyl group, a substituted or unsubstituted C_3 - C_{10} cycloalkenyl group, a substituted or unsubstituted C_2 - C_{10} heterocycloalkenyl group, a substituted or unsubstituted C_6 - C_{30} aryl group, or a substituted or unsubstituted C_2 - C_{30} heteroaryl group.

[0027] Z_1 may be an electron transporting group and may be a substituted or unsubstituted C_2 - C_{10} heterocycloalkyl group, a substituted or unsubstituted C_2 - C_{10} heterocycloalkenyl group, or a substituted or unsubstituted C_2 - C_{60} heteroaryl group.

[0028] R_1 and R_2 may each independently be a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a substituted or unsubstituted C_1 - C_{60} alkyl group, a substituted or unsubstituted C_2 - C_{60} alkenyl group, a substituted or unsubstituted C_2 - C_{60} alkynyl group, a substituted or unsubstituted C_1 - C_{60} alkoxy group, a substituted or unsubstituted C_3 - C_{10} cycloalkyl group, a substituted or unsubstituted C_2 - C_{10} heterocycloalkyl group, a substituted or unsubstituted C_3 - C_{10} cycloalkenyl group, a substituted or unsubstituted C_2 - C_{10} heterocycloalkenyl group, a substituted or unsubstituted C_6 - C_{60} aryl group, a substituted or unsubstituted C_6 - C_{60} aryloxy group, a substituted or unsubstituted C_6 - C_{60} arylthio group, or a substituted or unsubstituted C_2 - C_{60} heteroaryl group.

[0029] a_1 and a_2 may each independently be an integer from 0 to 9. If a_1 is an integer of 2 or more, the 2 or more R_1 groups may be the same or different, and if a_2 is an integer of 2 or more, the 2 or more R_2 groups may be the same or different.

[0030] b_1 and b_2 may each independently be an integer of 1 or 2.

[0031] According to an embodiment of the present invention, in Formulas 1 and 2, X_1 and X_2 may each independently be a substituted or unsubstituted C_3 - C_{10} cycloalkylene group, a substituted or unsubstituted C_2 - C_{10} heterocycloalkylene group, a substituted or unsubstituted C_3 - C_{10} cycloalkenylene group, a substituted or unsubstituted C_2 - C_{10} heterocycloalkenylene group, a substituted or unsubstituted C_6 - C_{60} arylene group, or a substituted or unsubstituted C_2 - C_{60} heteroarylene group, but X_1 and X_2 are not limited thereto.

[0032] For example, in Formulas 1 and 2, X_1 and X_2 may each independently be a substituted or unsubstituted phenylene group, a substituted or unsubstituted pentalenylene group, a substituted or unsubstituted indenylene group, a substituted or unsubstituted naphthylene group, a substituted or unsubstituted azulenylenylene group, a substituted or unsubstituted heptalenylene group, a substituted or unsubstituted indacenylene group, a substituted or unsubstituted acenaphthylenylene group, a substituted or unsubstituted fluorenylenylene group, a substituted or unsubstituted spiro-fluorenylenylene group, a substituted or unsubstituted phenalenylene group, a substituted or unsubstituted phenanthrenylene group, a substituted or unsubstituted anthrylenylene group, a substituted or unsubstituted fluoranthenylenylene group, a substituted or unsubstituted triphenylenylene group, a substituted or unsubstituted

tuted pyrenylene group, a substituted or unsubstituted chrysenylene group, a substituted or unsubstituted naphthacenylenylene group, a substituted or unsubstituted picenylene group, a substituted or unsubstituted perylenylene group, a substituted or unsubstituted pentaphenylene group, a substituted or unsubstituted hexacenylenylene group, a substituted or unsubstituted pyrrolylenylene group, a substituted or unsubstituted imidazolylenylene group, a substituted or unsubstituted pyrazolylenylene group, a substituted or unsubstituted pyridinylenylene group, a substituted or unsubstituted pyrazinylenylene group, a substituted or unsubstituted pyrimidinylenylene group, a substituted or unsubstituted pyridazinylenylene group, a substituted or unsubstituted isoindolylenylene group, a substituted or unsubstituted indolylenylene group, a substituted or unsubstituted indazolylenylene group, a substituted or unsubstituted purinylenylene group, a substituted or unsubstituted quolinylene group, a substituted or unsubstituted benzoquinolinylene group, a substituted or unsubstituted phthalazinylene group, a substituted or unsubstituted naphthyridinylenylene group, a substituted or unsubstituted quinoxalinylenylene group, a substituted or unsubstituted quinazolinylene group, a substituted or unsubstituted cinnolinylene group, a substituted or unsubstituted carbazolylenylene group, a substituted or unsubstituted phenanthridinylenylene group, a substituted or unsubstituted acridinylenylene group, a substituted or unsubstituted phenanthrolinylenylene group, a substituted or unsubstituted phenazinylenylene group, a substituted or unsubstituted benzooxazolylenylene group, a substituted or unsubstituted benzoimidazolylenylene group, a substituted or unsubstituted furanylenylene group, a substituted or unsubstituted benzofuranylenylene group, a substituted or unsubstituted thiophenylenylene group, a substituted or unsubstituted benzothiophenylenylene group, a substituted or unsubstituted thiazolylenylene group, a substituted or unsubstituted isothiazolylenylene group, a substituted or unsubstituted benzothiazolylenylene group, a substituted or unsubstituted isoxazolylenylene group, a substituted or unsubstituted oxazolylenylene group, a substituted or unsubstituted triazolylenylene group, a substituted or unsubstituted tetrazolylenylene group, a substituted or unsubstituted oxadiazolylenylene group, a substituted or unsubstituted triazinylene group, a substituted or unsubstituted benzooxazolylenylene group, a substituted or unsubstituted dibenzopuranylenylene group, a substituted or unsubstituted dibenzothiophenylenylene group, or a substituted or unsubstituted benzocarbazolylenylene group, but X_1 and X_2 are not limited thereto.

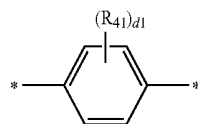
[0033] For example, in Formulas 1 and 2, X_1 and X_2 may each independently be i) a phenylene group, a naphthylene group, an anthracenylenylene group, or a fluorenylenylene group; or ii) a phenylene group, a naphthylene group, an anthracenylenylene group, or a fluorenylenylene group substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, and a C_1 - C_{10} alkyl group; a C_1 - C_{10} alkyl group substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, or a phosphoric acid group or a salt thereof; a C_6 - C_{16} aryl group or a C_2 - C_{16} heteroaryl group; or a C_6 - C_{16} aryl group or a C_2 - C_{16} heteroaryl group substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a

nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid or a salt thereof, a phosphoric acid or a salt thereof, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, a C_1 - C_{60} alkoxy group, a C_6 - C_{16} aryl group, or C_2 - C_{16} heteroaryl group, but X_1 and X_2 are not limited thereto.

[0034] For example, in Formulas 1 and 2, X_1 and X_2 may each independently be i) a phenylene group, a naphthylene group, or an anthracenylenylene group; ii) a phenylene group, a naphthylene group, or an anthracenylenylene group substituted with at least one of a deuterium atom, —F, a cyano group, a nitro group, a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, or a tert-butyl group; iii) a phenylene group, a naphthylene group, or an anthracenylenylene group substituted with at least one of a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, or a tert-butyl group substituted with at least one of a deuterium atom, —F, a cyano group, a nitro group, a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, or a tert-butyl group; iv) a phenylene group, a naphthylene group, or an anthracenylenylene group substituted with at least one of a phenyl group, a naphthyl group, an anthracenyl group, or a fluorenyl group; or v) a phenylene group or a naphthylene group substituted with at least one of a phenyl group, a naphthyl group, an anthracenyl group, or a fluorenyl group substituted with at least one of a phenyl group, a naphthyl group, an anthracenyl group, or a fluorenyl group substituted with at least one of a deuterium atom, —F, a cyano group, a nitro group, a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, a tert-butyl group, a pyrrolyl group, an imidazolyl group, a triazolyl group, an isoindolyl group, an indolyl group, an indazolyl group, a pyrazolyl group, a purinyl group, a benzimidazolyl group, an oxazolyl group, an isoxazolyl group, an oxadiazolyl group, or a benzoxazolyl group, but X_1 and X_2 are not limited thereto.

[0035] For example, in Formulas 1 and 2, X_1 and X_2 may each independently be a group represented by Formula 4a below, but X_1 and X_2 are not limited thereto:

<Formula 4a>



[0036] In Formula 4a, R_{41} may be selected from a hydrogen atom, a deuterium atom, —F, a cyano group, a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, or a tert-butyl group.

[0037] d_1 may be integer of 0 to 4. If d_1 is an integer of 2 or more, the 2 or more R_{41} groups may be the same or different.

[0038] * is a bonding site to an anthracene ring, and *' is a bonding site to N or Z.

[0039] According to an embodiment of the present invention, in Formulas 1 and 2, n_1 and n_2 represent the numbers of X_1 groups and X_2 groups, respectively. Each of n_1 and n_2 may independently be an integer of 0 to 5. If n_1 is an integer of 2 or more, the 2 or more X_1 groups may be the same or different, and if n_2 is an integer of 2 or more, the 2 or more X_2 groups may be the same or different, but n_1 and n_2 are not limited thereto.

[0040] For example, in Formulas 1 and 2, n1 and n2 may each independently be 1, but n1 and n2 are not limited thereto.

[0041] According to an embodiment of the present invention, in Formula 1, Y₁ and Y₂ may each independently be a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a substituted or unsubstituted C₁-C₃₀ alkyl group, a substituted or unsubstituted C₂-C₆₀ alkenyl group, a substituted or unsubstituted C₂-C₆₀ alkynyl group, a substituted or unsubstituted C₃-C₁₀ cycloalkyl group, a substituted or unsubstituted C₂-C₁₀ heterocycloalkyl group, a substituted or unsubstituted C₃-C₁₀ cycloalkenyl group, a substituted or unsubstituted C₂-C₁₀ heterocycloalkenyl group, a substituted or unsubstituted C₆-C₃₀ aryl group, or a substituted or unsubstituted C₂-C₃₀ heteroaryl group, but Y₁ and Y₂ are not limited thereto.

[0042] For example, in Formula 1, Y₁ and Y₂ may each independently be a substituted or unsubstituted phenyl group, a substituted or unsubstituted pentalenyl group, a substituted or unsubstituted indenyl group, a substituted or unsubstituted naphthyl group, a substituted or unsubstituted azulenyl group, a substituted or unsubstituted heptalenyl group, a substituted or unsubstituted indacenyl group, a substituted or unsubstituted acenaphthyl group, a substituted or unsubstituted fluorenyl group, a substituted or unsubstituted phenalenyl group, a substituted or unsubstituted phenanthrenyl group, a substituted or unsubstituted anthryl group, a substituted or unsubstituted fluoranthenyl group, a substituted or unsubstituted triphenylenyl group, a substituted or unsubstituted pyrenyl group, a substituted or unsubstituted chrysenyl group, a substituted or unsubstituted naphthacenyl group, a substituted or unsubstituted picenyl group, a substituted or unsubstituted perylenyl group, a substituted or unsubstituted pentaphenyl group, a substituted or unsubstituted hexacenyl group, a substituted or unsubstituted pyrrolyl group, a substituted or unsubstituted imidazolyl group, a substituted or unsubstituted pyrazolyl group, a substituted or unsubstituted pyridinyl group, a substituted or unsubstituted pyrazinyl group, a substituted or unsubstituted pyrimidinyl group, a substituted or unsubstituted pyridazinyl group, a substituted or unsubstituted isoindolyl group, a substituted or unsubstituted indolyl group, a substituted or unsubstituted indazolyl group, a substituted or unsubstituted purinyl group, a substituted or unsubstituted quinolinyl group, a substituted or unsubstituted benzoquinolinyl group, a substituted or unsubstituted phthalazinyl group, a substituted or unsubstituted naphthyridinyl group, a substituted or unsubstituted quinoxalinyl group, a substituted or unsubstituted quinazolinyl group, a substituted or unsubstituted cinnolinyl group, a substituted or unsubstituted carbazolyl group, a substituted or unsubstituted phenanthridinyl group, a substituted or unsubstituted acridinyl group, a substituted or unsubstituted phenanthrolinyl group, a substituted or unsubstituted phenazinyl group, a substituted or unsubstituted benzoimidazolyl group, a substituted or unsubstituted furanyl group, a substituted or unsubstituted benzofuranyl group, a substituted or unsubstituted thiophenyl group, a substituted or unsubstituted benzothiophenyl group, a substituted or unsubstituted thiazolyl group, a substituted or unsubstituted isothiazolyl group, a substituted or unsubstituted benzothiazolyl group, a substituted or unsubstituted isoxazolyl group, a substituted or unsubstituted oxazolyl group, a substituted or unsubstituted

triazolyl group, a substituted or unsubstituted tetrazolyl group, a substituted or unsubstituted oxadiazolyl group, a substituted or unsubstituted triazinyl group, a substituted or unsubstituted benzoxazolyl group, a substituted or unsubstituted dibenzopuranyl group, a substituted or unsubstituted dibenzothiophenyl group, or a substituted or unsubstituted benzocarbazolyl group, but Y₁ and Y₂ are not limited thereto.

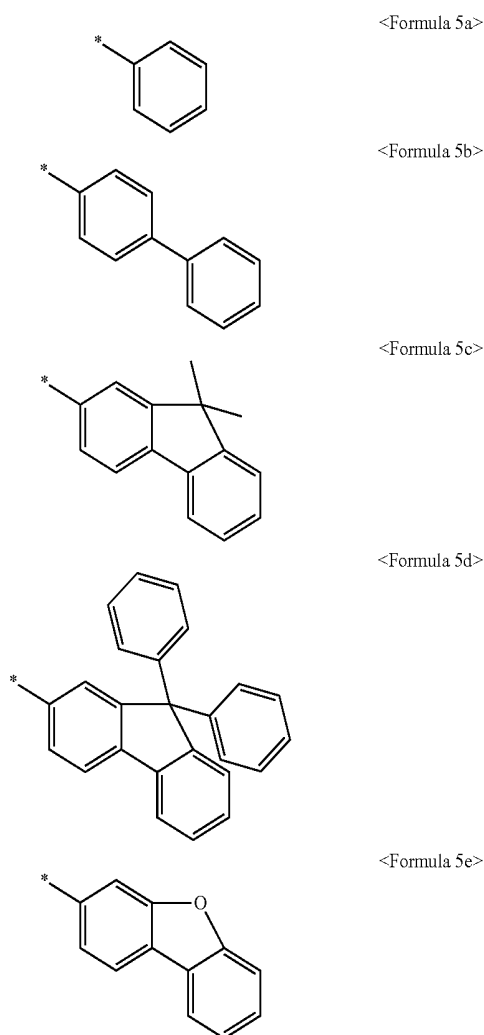
[0043] For example, in Formula 1, Y₁ and Y₂ may each independently be i) a phenyl group, a naphthyl group, an anthryl group, a fluorenyl group, a furanyl group, a benzofuranyl group, or a dibenzofuranyl group; or ii) a phenyl group, a naphthyl group, an anthryl group, a fluorenyl group, a furanyl group, a benzofuranyl group, or a dibenzofuranyl group substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, or C₁-C₁₀ alkyl group; a C₁-C₁₀ alkyl group substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof; a C₆-C₁₆ aryl group, or a C₂-C₁₆ heteroaryl group; or a C₆-C₁₆ aryl group or a C₂-C₁₆ heteroaryl group substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid or a salt thereof, a phosphoric acid or a salt thereof, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, a C₁-C₆₀ alkoxy group, a C₆-C₁₆ aryl group, or a C₂-C₁₆ heteroaryl group, but Y₁ and Y₂ are not limited thereto.

[0044] For example, in Formula 1, Y₁ and Y₂ may each independently be i) a phenyl group, a naphthyl group, an anthryl group, a fluorenyl group, a furanyl group, a benzofuranyl group, or a dibenzofuranyl group; ii) a phenyl group, a naphthyl group, an anthryl group, a fluorenyl group, a furanyl group, a benzofuranyl group, or a dibenzofuranyl group substituted with at least one of a deuterium atom, —F, a cyano group, a nitro group, a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, or a tert-butyl group; iii) a phenyl group, a naphthyl group, an anthryl group, a fluorenyl group, a furanyl group, a benzofuranyl group, or a dibenzofuranyl group substituted with at least one of a phenyl group, a naphthyl group, an anthracenyl group, or a fluorenyl group substituted with at least one of a deuterium atom, —F, a cyano group, a nitro group, a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, a tert-butyl group, a pyrrolyl group, a imidazolyl group, a pyrazolyl group, a triazolyl group, an isoindolyl group, an indolyl group, an indazolyl group, a purinyl group, a benzoimidazolyl group, an oxazolyl group, an isoxazolyl group, an oxadiazolyl group, or a benzoxazolyl group, but Y₁ and Y₂ are not limited thereto.

[0045] For example, in Formula 1, Y₁ and Y₂ may each independently be i) a phenyl group, a fluorenyl group, or a dibenzofuranyl group; ii) a phenyl group, a fluorenyl group,

or a dibenzofuranyl group substituted with at least one of a deuterium atom, —F, a cyano group, a nitro group, a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, or an iso-butyl group; or iii) a phenyl group, a fluorenyl group, or a dibenzofuranyl group substituted with at least one of a phenyl group, a naphthyl group, an anthracenyl group, or a fluorenyl group, but Y_1 and Y_2 are not limited thereto.

[0046] For example, in Formula 1, Y_1 and Y_2 may each independently be at least one group represented by one of Formulas 5a to 5e below, but Y_1 and Y_2 are not limited thereto:



[0047] In Formulas 5a to 5e, * is a bonding site to N.

[0048] According to an embodiment of the present invention, in Formula 2, Z_1 may be a substituted or unsubstituted C_2 - C_{10} heterocycloalkyl group, a substituted or unsubstituted C_2 - C_{10} heterocycloalkenyl group, or a substituted or unsubstituted C_2 - C_{60} heteroaryl group, but Z_1 is not limited thereto.

[0049] For example, in Formula 2, Z_1 may be an electron transporting group and may be a substituted or unsubstituted pyrrolyl group, a substituted or unsubstituted imidazolyl group, a substituted or unsubstituted pyrazolyl group, a substituted or unsubstituted triazolyl group, a substituted or unsubstituted pyridinyl group, a substituted or unsubstituted pyrazinyl group, a substituted or unsubstituted pyrimidinyl

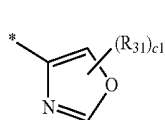
group, a substituted or unsubstituted pyridazinyl group, a substituted or unsubstituted triazinyl group, a substituted or unsubstituted isoindolyl group, a substituted or unsubstituted indolyl group, a substituted or unsubstituted indazolyl group, a substituted or unsubstituted purinyl group, a substituted or unsubstituted quinolinyl group, a substituted or unsubstituted benzoquinolinyl group, a substituted or unsubstituted phthalazinyl group, a substituted or unsubstituted naphthyridinyl group, a substituted or unsubstituted quinoxalinyl group, a substituted or unsubstituted quinazolyl group, a substituted or unsubstituted cinnolinyl group, a substituted or unsubstituted carbazolyl group, a substituted or unsubstituted phenanthridinyl group, a substituted or unsubstituted acridinyl group, a substituted or unsubstituted phenanthrolinyl group, a substituted or unsubstituted acridinyl group, a substituted or unsubstituted phenanthrolinyl group, a substituted or unsubstituted phenazinyl group, a substituted or unsubstituted benzimidazolyl group, a substituted or unsubstituted oxazolyl group, a substituted or unsubstituted isoxazolyl group, a substituted or unsubstituted oxadiazolyl group, a substituted or unsubstituted benzoxazolyl group, or a substituted or unsubstituted benzocarbazolyl group, but Z_1 is not limited thereto.

[0050] For example, in Formula 2, Z_1 may be i) a pyrrolyl group, an imidazolyl group, a pyrazolyl group, a triazolyl group, an isoindolyl group, an indolyl group, an indazolyl group, a purinyl group, a benzimidazolyl group, an oxazolyl group, an isooxazolyl group, an oxadiazolyl group, or a benzoxazolyl group; or ii) a pyrrolyl group, an imidazolyl group, a pyrazolyl group, a triazolyl group, an isoindolyl group, an indolyl group, an indazolyl group, a purinyl group, a benzimidazolyl group, an oxazolyl group, an isooxazolyl group, an oxadiazolyl group, or a benzoxazolyl group substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, or a C_1 - C_{10} alkyl group; a C_1 - C_{10} alkyl group substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, or a phosphoric acid group or a salt thereof; a C_6 - C_{16} aryl group or a C_2 - C_{16} heteroaryl group; or a C_6 - C_{16} aryl group or a C_2 - C_{16} heteroaryl group substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, a C_1 - C_{60} alkoxy group, a C_6 - C_{16} aryl group, or a C_2 - C_{16} heteroaryl group, but Z_1 is not limited thereto.

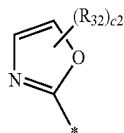
[0051] For example, in Formula 2, Z_1 may be i) an oxazolyl group, an isoxazolyl group, or an oxadiazolyl group; ii) an oxazolyl group or an isoxazolyl group substituted with at least one of a deuterium atom, —F, a cyano group, a nitro group, a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, or a tert-butyl group; iii) an oxazolyl group or an isoxazolyl group substituted with at least one of a phenyl group, a naphthyl group, an anthracenyl group, a pyrrolyl group, an imidazolyl group, a pyrazolyl group, or a triazolyl group; or iv) an

oxazolyl group or an isoxazolyl group substituted with at least one of a phenyl group, a naphthyl group, an anthracenyl group, a pyrrolyl group, an imidazolyl group, a pyrazolyl group, or a triazolyl group substituted with a deuterium atom, —F, a cyano group, a nitro group, a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, tert-butyl group, a phenyl group, a naphthyl group, or anthracenyl group, but Z_1 is not limited thereto.

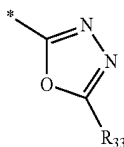
[0052] For example, in Formula 2, Z_1 may be at least one group represented by one of Formulas 3a to 3e below, but Z_1 is not limited thereto:



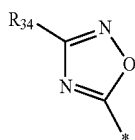
<Formula 3a>



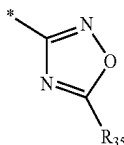
<Formula 3b>



<Formula 3c>



<Formula 3d>



<Formula 3e>

[0053] In Formulas 3a to 3e, R_{31} to R_{35} may each independently be a hydrogen atom, a deuterium atom, —F, a cyano group, a methyl group, an ethyl group, a phenyl group, a biphenyl group, or a naphthyl group. c_1 and c_2 may each independently be an integer of 0 to 4. If c_1 is an integer of 2 or more, the 2 or more R_{31} groups may be the same or different, and if c_2 is an integer of 2 or more, the 2 or more R_{32} groups may be the same or different. * is a bonding site to X_2 .

[0054] According to an embodiment of the present invention, in Formulas 1 and 2, R_1 and R_2 may each independently be a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, a substituted or unsubstituted C_1 - C_{60} alkyl group, a substituted or unsubstituted C_2 - C_{60} alkenyl group, a substituted or unsubstituted C_2 - C_{60} alkynyl group, a substituted or unsubstituted C_1 - C_{60} alkoxy group, a substituted or unsubstituted C_3 - C_{10} cycloalkyl group, a substituted or unsubstituted C_2 - C_{10} heterocycloalkyl group, a substituted or unsubstituted C_3 - C_{10}

cycloalkenyl group, a substituted or unsubstituted C_2 - C_{10} heterocycloalkenyl group, a substituted or unsubstituted C_6 - C_{60} aryl group, a substituted or unsubstituted C_6 - C_{60} aryloxy group, a substituted or unsubstituted C_6 - C_{60} arylthio group, or a substituted or unsubstituted C_2 - C_{60} heteroaryl group, but R_1 and R_2 are not limited thereto.

[0055] For example, in Formulas 1 and 2, R_1 and R_2 may each independently be selected from a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, or a C_1 - C_{10} alkyl group; a C_1 - C_{10} alkyl group substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, or a phosphoric acid group or a salt thereof; a C_6 - C_{16} aryl group; or a C_6 - C_{16} aryl group substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C_1 - C_{10} alkyl group, a C_1 - C_{10} alkoxy group, a phenyl group, a naphthyl group, or an anthryl group, but R_1 and R_2 are not limited thereto.

[0056] For example, in Formulas 1 and 2, R_1 and R_2 may each independently be a hydrogen atom, a deuterium atom, —F, a cyano group, a nitro group, a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, or a tert-butyl group; a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, or a tert-butyl group substituted with at least one of a hydrogen atom, a deuterium atom, —F, a cyano group, a nitro group, a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, or a tert-butyl group; a phenyl group, a naphthyl group, or an anthracenyl group; or a phenyl group, a naphthyl group, or an anthracenyl group substituted with at least one of a hydrogen atom, a deuterium atom, —F, a cyano group, a nitro group, a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, or a tert-butyl group, but R_1 and R_2 are not limited thereto.

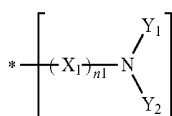
[0057] For example, in Formulas 1 and 2, R_1 and R_2 may be the same, but are not limited thereto. In one embodiment, for example, R_1 and R_2 may both be hydrogen atoms.

[0058] According to an embodiment of the present invention, in Formulas 1 and 2, a_1 and a_2 represent the numbers R_1 groups and R_2 groups, respectively. a_1 and a_2 are each independently an integer of 0 to 4. If a_1 is an integer of 2 or more, the 2 or more R_1 groups may be the same or different, and if a_2 is an integer of 2 or more, the 2 or more R_2 groups may be the same or different, but a_1 and a_2 are not limited thereto.

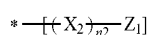
[0059] For example, in Formula 1, a_1 may be 0, but is not limited thereto.

[0060] For example, in Formula 2, a_2 may be 0, but is not limited thereto.

[0061] According to an embodiment of the present invention, in Formulas 1 and 2, b_1 represents the number of moieties represented by



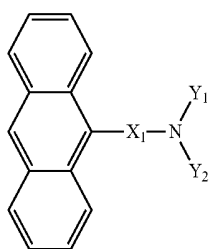
(where * is a bonding site to an anthracene ring), and b2 represents the number of moieties represented by



(where * is a bonding site to an anthracene ring). In Formulas 1 and 2, b1 and b2 may each independently be an integer of 1 or 2, but b1 and b2 are not limited thereto.

[0062] For example, in Formulas 1 and 2, b1 and b2 may each independently be 1, but b1 and b2 are not limited thereto.

[0063] According to an embodiment of the present invention, the amine-based compound may be represented by Formula 1a below, but is not limited thereto:

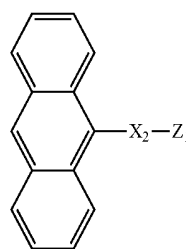


<Formula 1a>

[0064] In Formula 1a, X₁ may be a phenylene group; or a phenylene group substituted with at least one of a deuterium atom, —F, a cyano group, a nitro group, a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, a tert-butyl group, or a phenyl group.

[0065] Y₁ and Y₂ may each independently be i) a phenyl group, a fluorenyl group, or a dibenzofuranyl group; ii) a phenyl group, a fluorenyl group, or a dibenzofuranyl group substituted with at least one of a deuterium atom, —F, a cyano group, a nitro group, a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, or a tert-butyl group; iii) a phenyl group, a fluorenyl group, or a dibenzofuranyl group substituted with at least one of a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, or a tert-butyl group substituted with at least one of a deuterium atom, —F, a cyano group, or a nitro group; or iv) a phenyl group, a fluorenyl group, or a dibenzofuranyl group substituted with at least one of a phenyl group, a naphthyl group, an anthracenyl group, or a fluorenyl group.

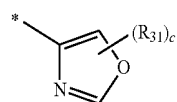
[0066] According to an embodiment of the present invention, the anthracene-based compound may be represented by Formula 2a below, but is not limited thereto:



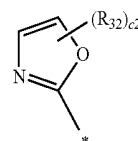
<Formula 2a>

[0067] In Formula 2a, X₂ may be a phenylene group; or a phenylene group substituted with at least one of a deuterium atom, —F, a cyano group, a nitro group, a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, a tert-butyl group, or a phenyl group.

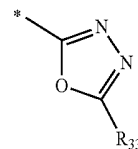
[0068] Z₁ may be at least one group represented by one of Formulas 3a to 3e below, but is not limited thereto:



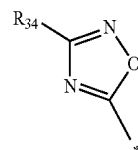
<Formula 3a>



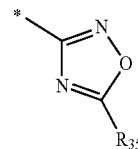
<Formula 3b>



<Formula 3c>



<Formula 3d>



<Formula 3e>

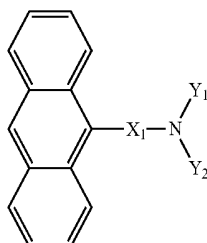
[0069] In Formulas 3a to 3e, R₃₁ and R₃₅ may each independently be a hydrogen atom, a deuterium atom, —F, a cyano group, a methyl group, an ethyl group, a phenyl group, a biphenyl group, or a naphthyl group.

[0070] c1 and c2 may each independently be an integer of 0 to 4. If c1 is an integer of 2 or more, the 2 or more R₃₁ groups may be the same or different, and if c2 is an integer of 2 or more, the 2 or more R₃₂ groups may be the same or different.

[0071] * is a bonding site to X₂.

[0072] According to an embodiment of the present invention, the amine-based compound may be represented by For-

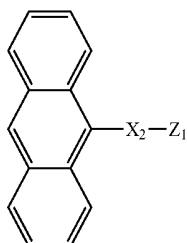
mula 1a below, and the anthracene-based compound may be represented by Formula 2a below, but the amine-based compound and anthracene-based compound are not limited thereto:



<Formula 1a>

[0073] In Formula 1a, X_1 may be a phenylene group; or a phenylene group substituted with a deuterium atom, —F, a cyano group, a nitro group, a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, a tert-butyl group, or a phenyl group.

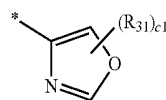
[0074] Y_1 and Y_2 may each independently be i) a phenyl group, a fluorenyl group, or a dibenzofuranyl group; ii) a phenyl group, a fluorenyl group, or a dibenzofuranyl group substituted with at least one of a deuterium atom, —F, a cyano group, a nitro group, a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, or a tert-butyl group; iii) a phenyl group, a fluorenyl group, or a dibenzofuranyl group substituted with at least one of a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, or a tert-butyl group substituted with at least one of a deuterium atom, —F, a cyano group, or a nitro group; or iv) a phenyl group, a fluorenyl group, or a dibenzofuranyl group substituted with at least one of a phenyl group, a naphthyl group, an anthracenyl group, or a fluorenyl group.



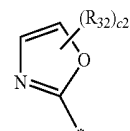
<Formula 2a>

[0075] In Formula 2a, X_2 may be a phenylene group; or a phenylene group substituted with at least one of a deuterium atom, —F, a cyano group, a nitro group, a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, a tert-butyl group, or a phenyl group.

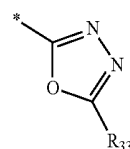
[0076] Z_1 may be at least one group represented by one of Formulas 3a to 3e below.



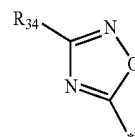
<Formula 3a>



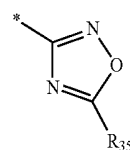
<Formula 3b>



<Formula 3c>



<Formula 3d>



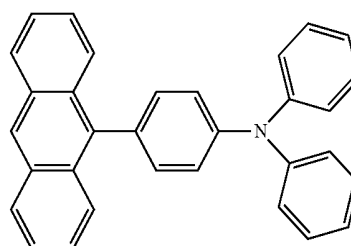
<Formula 3e>

[0077] In Formulas 3a to 3e, R_{31} to R_{35} may each independently be a hydrogen atom, a deuterium atom, —F, a cyano group, a methyl group, an ethyl group, a phenyl group, a biphenyl group, or a naphthyl group.

[0078] c_1 and c_2 may each independently be an integer of 0 to 4. If c_1 is an integer of 2 or more, the 2 or more R_{31} groups may be the same or different, and if c_2 is an integer of 2 or more, the 2 or more R_{32} groups may be the same or different.

[0079] * is a bonding site to X_2 .

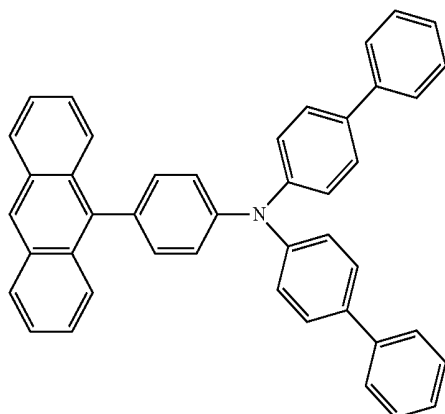
[0080] According to an embodiment of the present invention, the amine-based compound may be one of Compounds 1 to 5 below, but is not limited thereto.



<Compound 1>

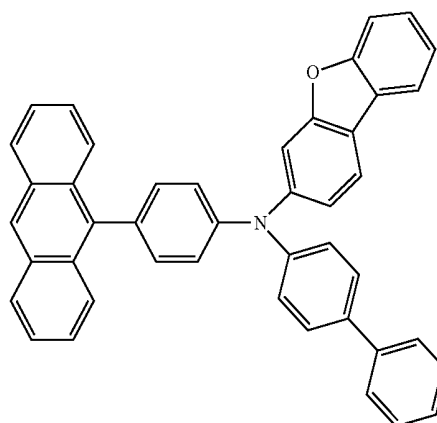
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<Compound 2>



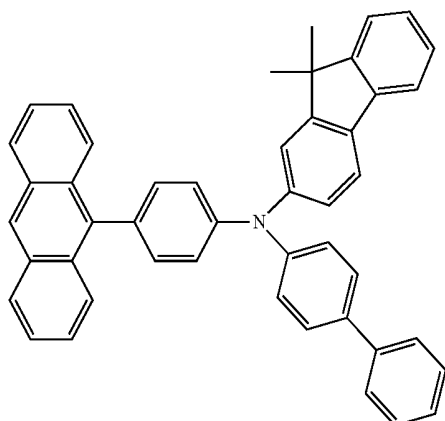
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<Compound 5>

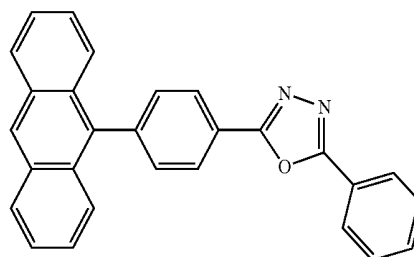


[0081] According to an embodiment of the present invention, the anthracene-based compound may be one of Compounds 6 to 11 below, but is not limited thereto.

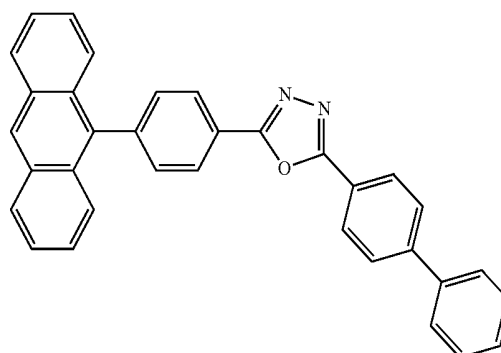
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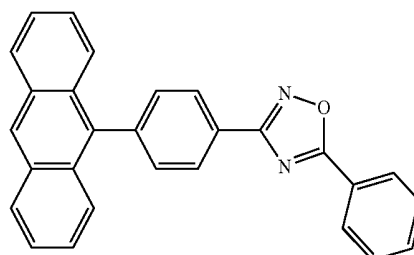
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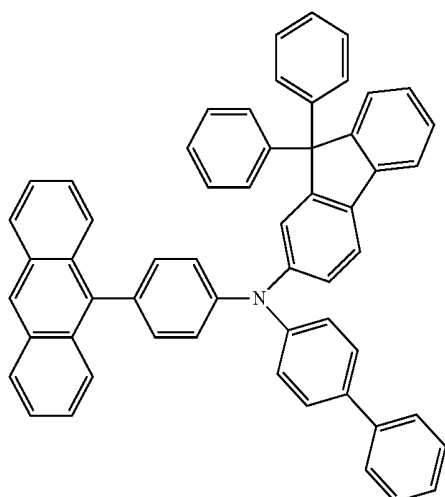
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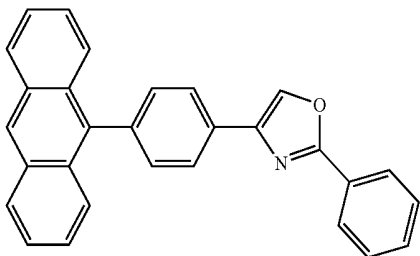


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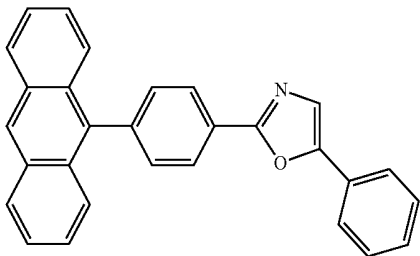


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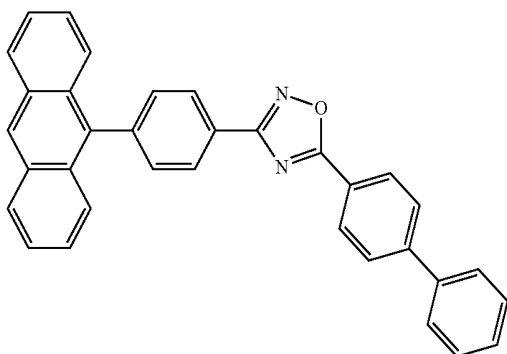
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<Compound 10>

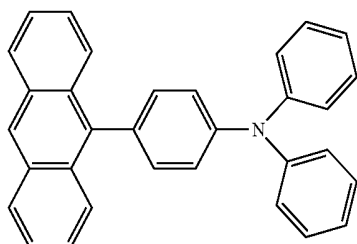


<Compound 11>



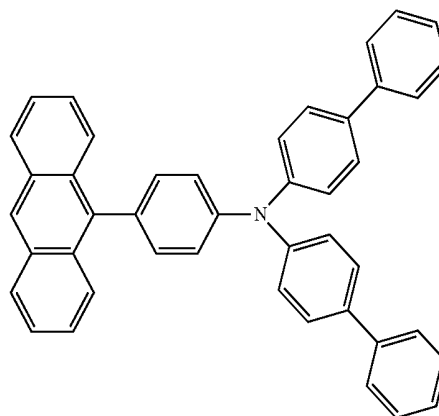
[0082] According to an embodiment of the present invention, the amine-based compound may be one of Compounds 1 to 5 below, and the anthracene-based compound may be one of Compounds 6 to 11 below, but the amine-based compound and the anthracene-based compound are not limited thereto.

<Compound 1>

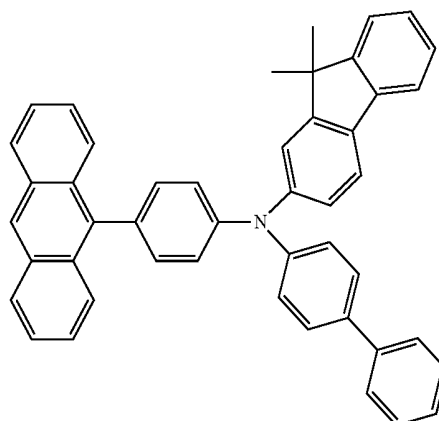


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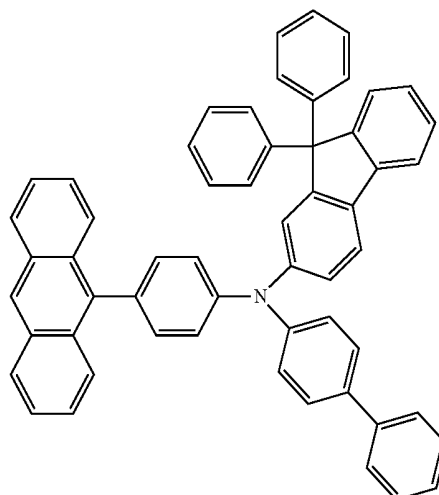
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<Compound 3>

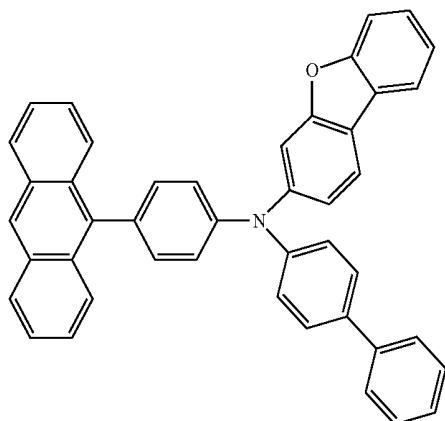


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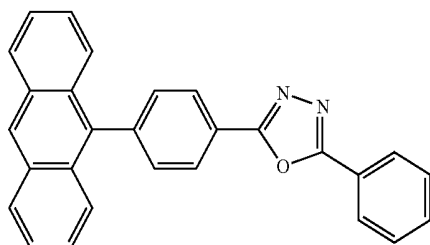


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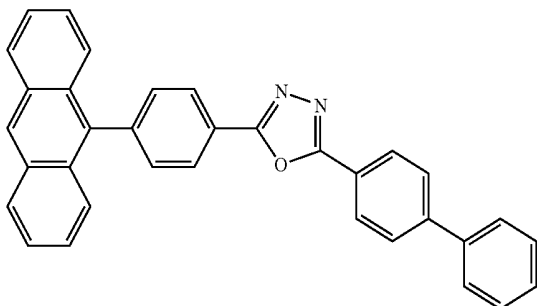
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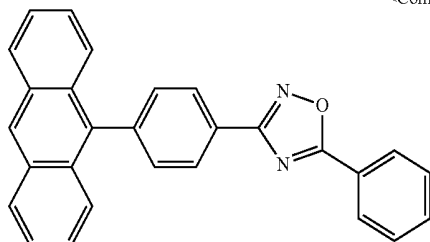
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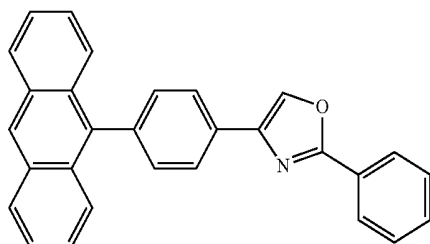
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<Compound 8>

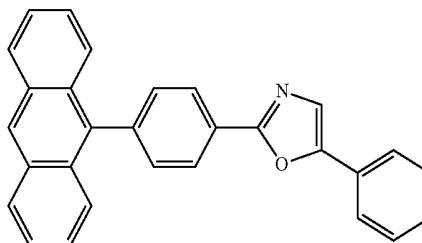


<Compound 9>

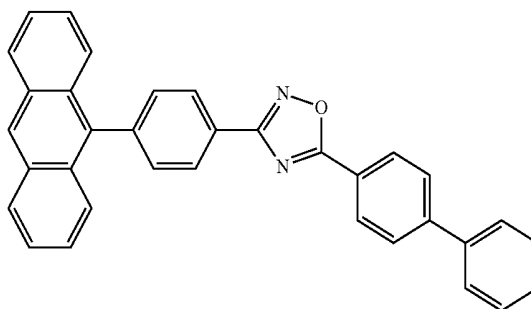


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<Compound 10>



<Compound 11>



[0083] The amine-based compound represented by Formula 1 is a material having good hole transport ability. Also, the anthracene-based compound represented by Formula 2 is a material having good electron transport ability. Accordingly, by using both an amine-based compound having good hole transport ability and an anthracene-based compound having good electron transport ability in an organic layer, holes and electrons may efficiently form excitons, thus improving the efficiency of a diode. Also, the emission layer has both hole affinity and electron affinity without a bias towards one or the other, and therefore holes and electrons are well balanced in the emission layer, leading to improved lifespan of the diode.

[0084] The organic layer may include a hole transport region between the first electrode and the emission layer, and has at least one of a hole injection, a hole transport layer, a functional layer having both hole injection ability and hole transport ability (hereinafter referred as an 'H-functional layer'), a buffer layer, and/or an electron blocking layer. The organic layer may also have a hole transport region between the emission layer and the second electrode, and has at least one of a hole blocking layer, an electron transport layer, and/or an electron injection layer.

[0085] According to an embodiment of the present invention, the amine-based compound and the anthracene-based compound may be included in the emission layer, but the present invention is not limited thereto.

[0086] For example, the amine-based compound and the anthracene-based compound may be co-deposited, but the present invention is not limited thereto.

[0087] For example, the amine-based compound and the anthracene-based compound may be co-deposited in a weight ratio of about 5:1 to about 1:1, but the present invention is not limited thereto. When the ratio of co-deposition is within the above range, the OLED may have higher efficiency.

[0088] For example, the emission layer may include a first emission layer and a second emission layer, and the first emission layer may include the amine-based compound and

the second emission layer may include the anthracene-based compound, but the present invention is not limited thereto.

[0089] For example, the first emission layer may be disposed between the second emission layer and the first electrode, but the present invention is not limited thereto.

[0090] FIG. 1 is a schematic view of a structure of an OLED 10 according to an embodiment of the present invention. Hereinafter, a structure and a method of manufacturing the OLED, according to an embodiment of the present invention, will be described with reference to FIG. 1.

[0091] A substrate 11 may be any substrate conventionally used in OLEDs. In some embodiments, the substrate 11 may be a glass substrate or a transparent plastic substrate with good mechanical strength, thermal stability, transparency, surface smoothness, ease of handling, and water resistance.

[0092] A first electrode 13 may be formed by depositing or sputtering a first electrode-forming material onto a surface of the substrate 11. When the first electrode 13 is an anode, a material having a high work function may be used as the first electrode-forming material to facilitate hole injection. The first electrode 13 may be a reflective electrode or a transmission electrode. Examples of the first electrode-forming material may be transparent and conductive materials such as indium tin oxide (ITO), indium zinc oxide (IZO), stannic oxide (SnO₂), zinc oxide (ZnO), or the like. The first electrode 13 may be formed as a reflective electrode using magnesium (Mg), aluminum (Al), aluminum-lithium (Al—Li), calcium (Ca), magnesium-indium (Mg—In), magnesium-silver (Mg—Ag), or the like.

[0093] The first electrode 13 may have a single-layer structure or a multi-layer structure including at least two layers. For example, the first electrode 13 may have a three-layered structure of ITO/Ag/ITO, but is not limited thereto.

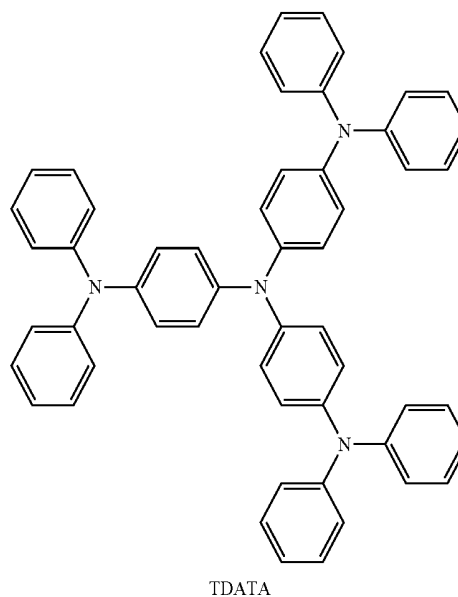
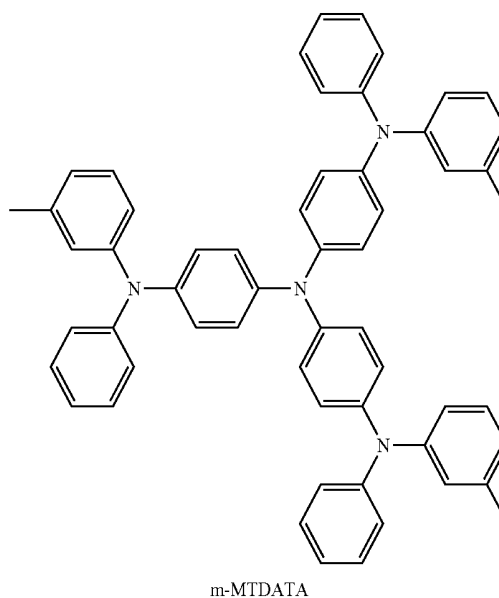
[0094] An organic layer 15 may be disposed on the first electrode 13.

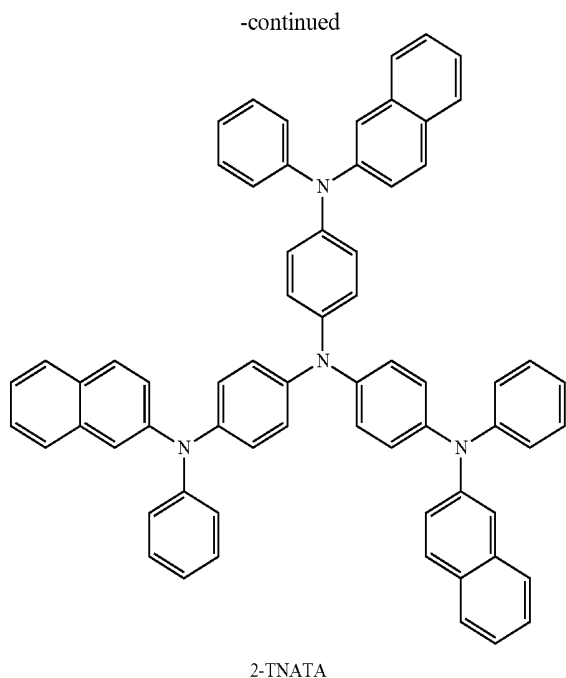
[0095] The organic layer 15 may include a hole injection layer (HIL), a hole transport layer (HTL), an H-functional layer, a buffer layer, an emission layer (EML), an electron transport layer (ETL), and an electron injection layer (EIL).

[0096] The HIL may be formed on the first electrode 13 by vacuum deposition, spin coating, casting, Langmuir-Blodgett (LB) deposition, or the like. When the HIL is formed using vacuum deposition, the vacuum deposition conditions may vary depending on the compound used to form the HIL, and the desired structure and thermal properties of the HIL to be formed. For example, vacuum deposition may be performed at a temperature of about 100° C. to about 500° C., a pressure of about 10⁻⁸ torr to about 10⁻³ torr, and a deposition rate of about 0.01 Å/sec to about 100 Å/sec. However, the deposition conditions are not limited thereto.

[0097] When the HIL is formed using spin coating, the coating conditions may vary according to the compound that is used to form the HIL, and the desired structure and thermal properties of the HIL to be formed. For example, the coating rate may be in a range of about 2000 rpm to about 5000 rpm, and a temperature at which heat treatment is performed to remove solvent after coating may be in a range of about 80° C. to about 200° C. However, the coating conditions are not limited thereto.

[0098] The HIL may be formed of any material commonly used to form an HIL. Examples of the HIL-forming materials include N,N'-diphenyl-N,N'-bis-[4-(phenyl-m-tolyl-amino)-phenyl]-biphenyl-4,4'-diamine (DNTPD), a phthalocyanine compound such as copper phthalocyanine, 4,4',4''-tris (3-methylphenylphenylamino)triphenylamine (m-MTDATA), N,N'-di(1-naphthyl)-N,N'-diphenylbenzidine (NPB), TDATA polyaniline/dodecylbenzenesulfonic acid (Pani/DBSA), poly (3,4-ethylenedioxythiophene)/poly(4-styrenesulfonate) (PEDOT/PSS), polyaniline/camphor sulfonic acid (PANI/CSA), or polyaniline/poly(4-styrenesulfonate) (Pani/PSS) below, but are not limited thereto.



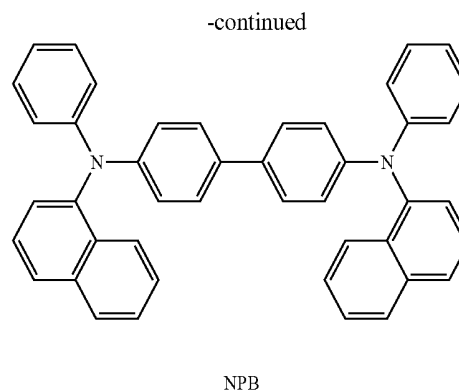
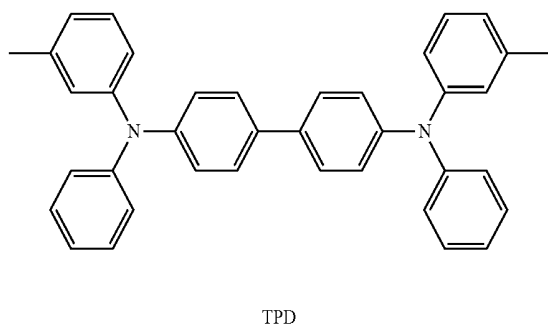


[0099] Alternatively, the HIL may include at least one type of silicon-based compound.

[0100] A thickness of the HIL may be in a range of about 100 Å to about 10,000 Å, for example, about 100 Å to about 1,000 Å. When the thickness of the HIL is within the above ranges, the HIL may have good hole injection ability without a substantial increase in driving voltage.

[0101] Then, an HTL may be formed on the HIL by vacuum deposition, spin coating, casting, LB deposition, or the like. When the HTL is formed using vacuum deposition or spin coating, the conditions for deposition or coating may be similar to those for the formation of the HIL, though the conditions for the deposition or coating may vary depending on the compound used to form the HTL.

[0102] Examples of the HTL-forming materials may include carbazole derivatives such as N-phenylcarbazole or polyvinylcarbazole, N,N'-bis(3-methylphenyl)-N,N'-diphenyl-[1,1'-biphenyl]-4,4'-diamine (TPD), 4,4',4''-tris(N-carbazolyl)triphenylamine (TCTA), and N,N'-di(1-naphthyl)-N,N'-diphenylbenzidine (NPB), but are not limited thereto. Alternatively, the HTL may include at least one type of silicon-based compound.



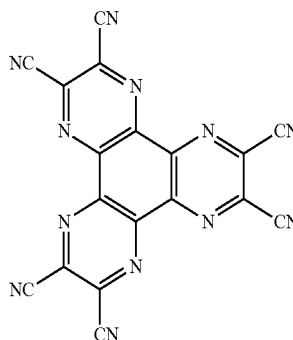
[0103] A thickness of the HTL may be in a range of about 50 Å to about 2,000 Å, for example, about 100 Å to about 1,500 Å. When the thickness of the HTL is within the above ranges, the HTL may have good hole transport ability without a substantial increase in driving voltage.

[0104] The H-functional layer (having both hole injection and hole transport capabilities) may include at least one hole injecting material and at least one hole transporting material. A thickness of the H-functional layer may be in a range of about 500 Å to about 10,000 Å, for example, about 100 Å to about 1,000 Å. When the thickness of the H-functional layer is within the above ranges, the H-functional layer may have good hole injection and transport capabilities without a substantial increase in driving voltage.

[0105] In some embodiments, in addition to the known hole injecting material, the known hole transporting material, and/or the material simultaneously having hole injection and transport capabilities described above, at least one of the HIL, HTL, and H-functional layer may further include an electric charge-generating material for improving conductivity of the layer.

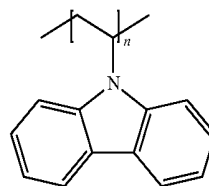
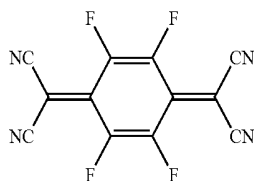
[0106] Examples of the electric charge-generating material include quinone derivatives, metal oxides, and cyano compounds, but are not limited thereto. For example, non-limiting examples of the electric charge-generating compound include quinone derivatives such as tetracyanoquinodimethane (TCNQ) and 2,3,5,6-tetrafluorotetracyano-1,4-benzoquinodimethane (F4-TCNQ); metal oxides such as tungsten oxide and molybdenum oxide; and cyano compounds such as compound 200 below.

<Compound 200>



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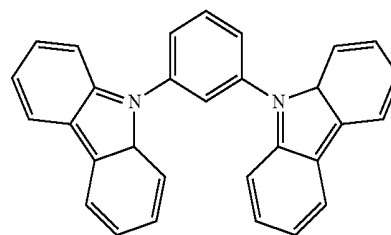
<F4-TCNQ>



PVK

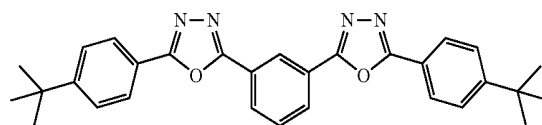
[0107] When the HIL, HTL, or H-functional layer further includes an electric charge-generating material, the electric charge-generating material may be included in any manner, such as being homogeneously dispersed or irregularly distributed in the HIL, HTL, or H-functional layer.

[0108] A buffer layer may be disposed between the EML and at least one of the HIL, HTL, and H-functional layer. The buffer layer may compensate for an optical resonance distance of light according to a wavelength of the light emitted from the EML, and thus may increase efficiency. The buffer layer may include any hole injecting material or hole transporting material. In some other embodiments, the buffer layer may include the same material as one of the materials included in the HIL, HTL, and H-functional layer that underlies the buffer layer.



mCP

[0109] Then, an EML may be formed on the HTL, H-functional layer, or buffer layer by vacuum deposition, spin coating, casting, LB deposition, or the like. When the EML is formed using vacuum deposition or spin coating, the deposition or coating conditions may be similar to those used to form the HIL, though the conditions for deposition and coating may vary depending on the compound used to form the EML.



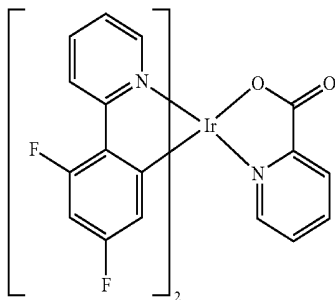
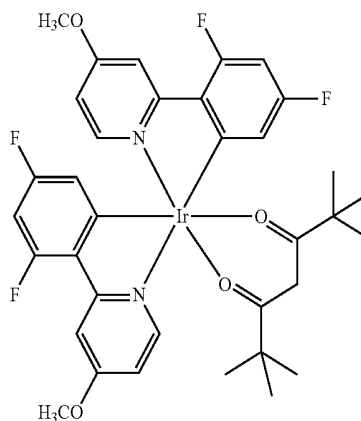
OXD-7

[0110] The EML may include a known light-emitting material. For example, the EML may include a known host and a known dopant.

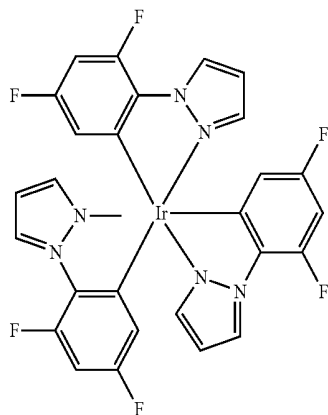
[0111] Nonlimiting examples of the host include Alq₃, 4,4'-N,N'-dicarbazole-biphenyl (CBP), poly(n-vinylcarbazole) (PVK), 9,10-di(naphthylene-2-yl)anthracene (DNA), TCTA, 1,3,5-tris(N-phenylbenzimidazole-2-yl)benzene (TPBI), 3-tert-butyl-9,10-di(naphth-2-yl)anthracene (TBADN), mCP, OXD-7, or the like.

[0112] The dopant may be at least one of a fluorescent dopant or a phosphorescent dopant. The phosphorescent dopant may be an organic metal complex including a composite of Ir, Pt, Os, Re, Ti, Zr, Hf, or a combination thereof, but is not limited thereto.

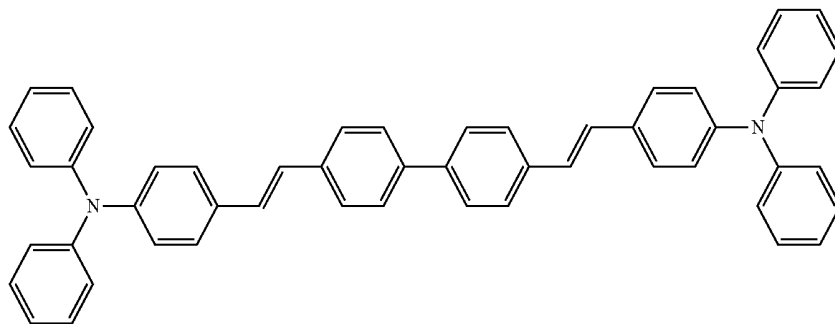
[0113] Nonlimiting examples of blue dopants include F₂Irpic, (F₂ppy)₂Ir(tmd), Ir(dfppz)₃, ter-fluorene, 4,4'-bis(4-diphenylaminostyryl)biphenyl (DPAVB), 2,5,8,11-tetra-tert-butyl perylene (TBPe), DPVB, or the like.

F₂Irpic(F₂ppy)₂Ir(tmd)

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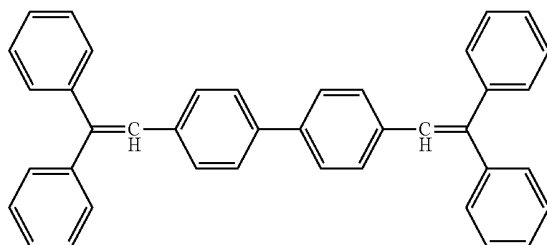
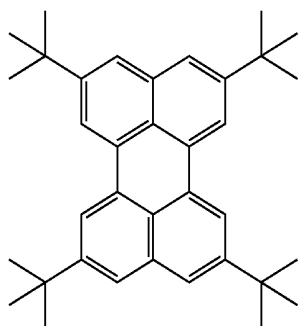
Ir(dfppz)₃

DPAVBi



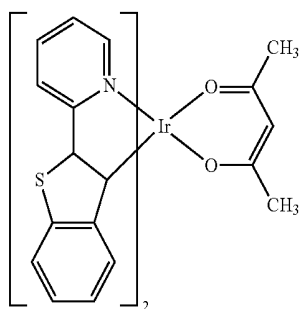
TBPe

DPVBi

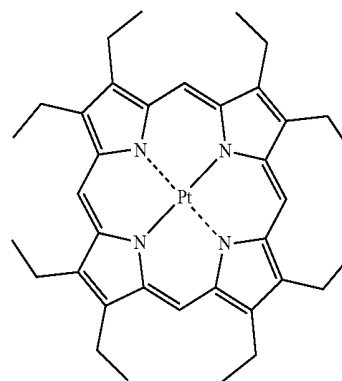


[0114] Examples of red dopants include PtOEP, Ir(piq)₃, BtpIr, or the like, but are not limited thereto.

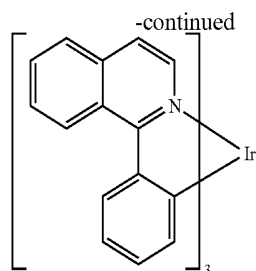
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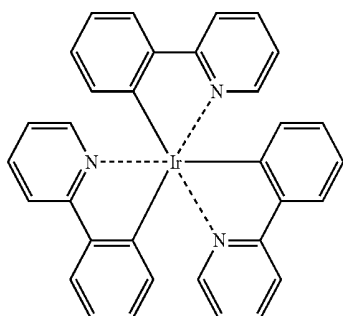
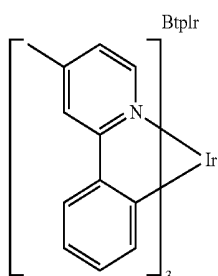
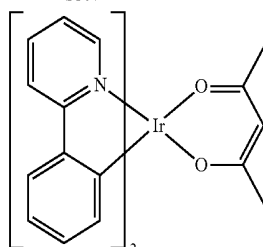
BtpIr



PtOEP

Ir(piq)₃

[0115] Examples of green dopants include Ir(ppy)₃ (ppy=phenylpyridine), Ir(ppy)₂(acac), Ir(mpyp)₃, or the like, but are not limited thereto:

Ir(ppy)₃Ir(mpyp)₃

[0116] When the EML includes both a host and a dopant, the amount of the dopant may be generally in a range of about 0.01% to about 15% by weight based on 100% by weight of the host, but the present invention is not limited thereto.

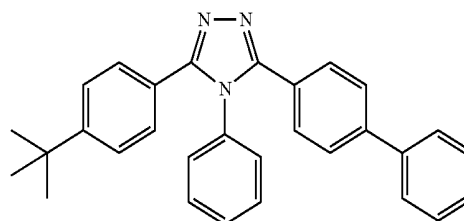
[0117] A thickness of the EML may be in a range of about 200 Å to about 700 Å. When the thickness of the EML is within the above ranges, the EML may have good light-emitting ability without a substantial increase in driving voltage.

[0118] Then, an ETL may be formed on the EML or a hole blocking layer (HBL) by any of a variety of methods, for

example, vacuum deposition, spin coating, or casting. When the ETL is formed using vacuum deposition or spin coating, the deposition or coating conditions may be similar to those used to form the HIL, though the deposition or coating conditions may vary depending on the compound used to form the ETL.

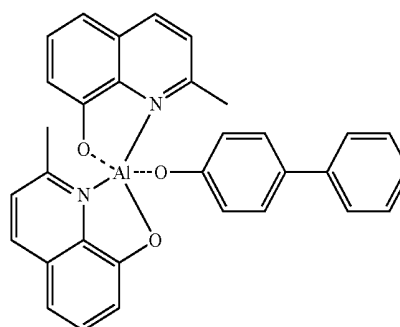
[0119] Any known electron transporting material that can stably transport electrons injected from an electron injecting electrode (cathode) may be used as the ETL material. Examples of the ETL material include a quinoline derivative such as tris(8-quinolinolate)aluminum (Alq₃), TAZ, BAlq, beryllium bis(benzoquinolin-10-olate) (Bebq₂), 9,10-di(naphthylene-2-yl)anthracene (ADN), Compound 101, Compound 102, Bphen, or the like, but are not limited thereto.

<Compound 101>



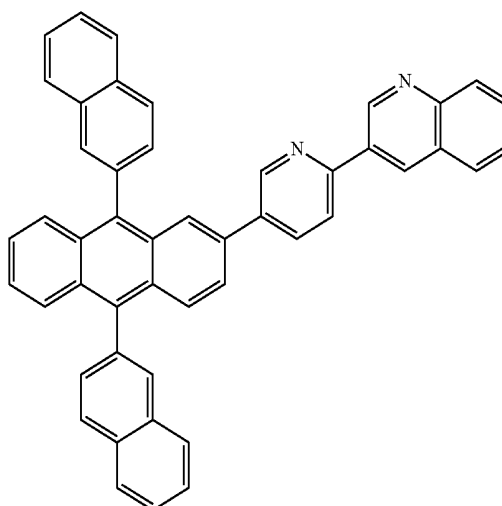
TAZ

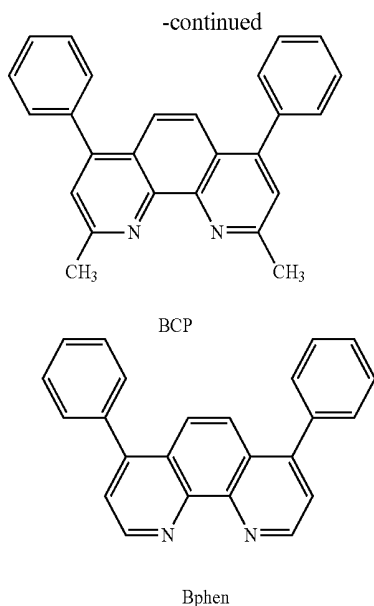
<Compound 102>



BAlq

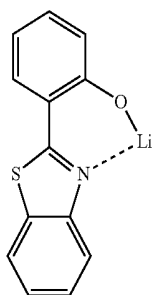
[0120] Error! Objects cannot be created from editing field codes.





[0121] A thickness of the ETL may be in a range of about 100 Å to about 1,000 Å, for example, about 150 Å to about 500 Å. When the thickness of the ETL is within the above ranges, the ETL may have satisfactory electron transporting ability without a substantial increase in driving voltage.

[0122] In some embodiments, the ETL may further include a metal-containing material in addition to the electron-transporting organic compound. The metal-containing material may include a lithium (Li) complex. Non-limiting examples of the Li complex may be lithium quinolate (LiQ) or Compound 203 below.



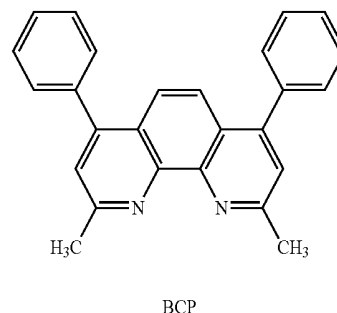
[0123] In addition, an electron injection layer (EIL), which facilitates injection of electrons from the cathode, may be disposed on the ETL.

[0124] Any suitable electron-injecting material may be used to form the EIL. Nonlimiting examples of the EIL material include EIL-forming materials such as LiF, NaCl, CsF, Li₂O, BaO, or the like. The deposition conditions for forming the EIL may be similar to those used to form the HIL, though the deposition conditions may vary depending on the compound used to form the EIL.

[0125] A thickness of the EIL may be in a range of about 1 Å to about 100 Å, for example, about 3 Å to about 90 Å. When the thickness of the EIL is within the above ranges, the EIL may have satisfactory electron injection ability without a substantial increase in driving voltage.

[0126] A second electrode 17 may be disposed on the organic layer 15. The second electrode 17 may be a cathode, which is an electron injection electrode. Here, the second electrode-forming material may be a metal, an alloy, an electro-conductive compound (which are materials having a low work function), or a mixture thereof. In this regard, the second electrode 16 may be formed as a transmission electrode using lithium (Li), magnesium (Mg), aluminum (Al), aluminum-lithium (Al—Li), calcium (Ca), magnesium-indium (Mg—In), magnesium-silver (Mg—Ag), or the like. In some embodiments, in order to manufacture a top-emission light-emitting diode, the transmission electrode may be formed of indium tin oxide (ITO) or indium zinc oxide (IZO).

[0127] Also, when a phosphorescent dopant is used in the EML, an HBL may be formed between the HTL and the EML, or between the H-functional layer and the EML to prevent triplet excitons or holes from dispersing into the electron transport layer. The HBL may be deposited by vacuum deposition, spin coating, casting, LB deposition, or the like. When the HIL is formed by vacuum deposition or spin coating, the deposition or coating conditions may be similar to those used to form the HIL, though the conditions for deposition or coating may vary depending on the compound used to form the HIL. A known hole blocking material may also be used, and examples thereof include an oxadiazole derivative, a triazole derivative, a phenanthroline derivative, or the like. For example, BCP may be used as the hole blocking material.



[0128] A thickness of the HBL may be in a range of about 20 Å to about 1,000 Å, for example, about 30 Å to about 300 Å. When the thickness of the EIL is within the above ranges, the EIL may have satisfactory hole blocking ability without a substantial increase in driving voltage.

[0129] Although the OLED 10 is described with regard to FIG. 1, the present invention is not limited thereto.

[0130] In the present specification, the unsubstituted C₁-C₆₀ alkyl group (or C₁-C₆₀ alkyl group) may be a linear or a branched alkyl group having from 1 to 60 carbon atoms, for example, methyl, ethyl, propyl, isobutyl, sec-butyl, pentyl, isoamyl, hexyl, and the like. The substituted C₁-C₆₀ alkyl group refers to the substitution of at least one hydrogen atom of the unsubstituted C₁-C₆₀ alkyl group with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, or a C₁-C₆₀ alkoxy group; a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, or a C₁-C₆₀ alkoxy group substituted with at

least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, or a phosphoric acid group or a salt thereof; a C₃-C₁₀ cycloalkyl group, a C₂-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₂-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, or a C₂-C₆₀ heteroaryl group; a C₃-C₁₀ cycloalkyl group, a C₂-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₂-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, or a C₂-C₆₀ heteroaryl group substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, a C₁-C₆₀ alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a fluorenyl group, a dimethylfluorenyl group, a diphenyl fluorenyl group, a carbazolyl group, a phenylcarbazolyl group, a pyridyl group, a pyrimidyl group, a pyrazinyl group, a pyridazinyl group, a triazinyl group, a quinolyl group, or an isoquinolyl group; or —N(Q₁₁)(Q₁₂) (where Q₁₁ and Q₁₂ may each independently be a C₆-C₆₀ aryl group or a C₂-C₆₀ heteroaryl group).

[0131] In the present specification, the unsubstituted C₁-C₆₀ alkoxy group (or C₁-C₆₀ alkoxy group) is represented by —OA where A is an unsubstituted C₁-C₆₀ alkyl group as described above. Examples of the unsubstituted C₁-C₆₀ alkoxy group include a methoxy, an ethoxy, an isopropoxy, or the like. The substituted C₁-C₆₀ alkoxy group refers to the substitution of at least one hydrogen atom of the alkoxy group with the substituents described above in connection with the substituted C₁-C₆₀ alkyl group.

[0132] In the present specification, the unsubstituted C₂-C₆₀ alkenyl group (or C₂-C₆₀ alkenyl group) refers to a group including at least one carbon-carbon double bond in the middle or at the end of the unsubstituted C₂-C₆₀ alkenyl group. Examples thereof include an ethenyl, a propenyl, a butenyl, or the like. The substituted C₂-C₆₀ alkenyl group refers to the substitution of at least one hydrogen atom of the C₂-C₆₀ alkenyl group with the substituents described above in connection with the substituted C₁-C₆₀ alkyl group.

[0133] In the present specification, the unsubstituted C₂-C₆₀ alkynyl group (or C₂-C₆₀ alkynyl group) refers to a group including at least one carbon-carbon triple bond in the middle or at the end of the C₂-C₆₀ alkynyl group. Examples thereof include an ethynyl, a propenyl, or the like. The substituted C₂-C₆₀ alkynyl group refers to the substitution of at least one hydrogen atom of the C₂-C₆₀ alkynyl group with the substituents described above in connection with the substituted C₁-C₆₀ alkyl group.

[0134] In the present specification, the unsubstituted C₃-C₃₀ cycloalkyl group refers to a cyclic saturated monovalent hydrocarbon having from 3 to 60 carbon atoms. Examples thereof include a cyclopropyl, a cyclobutyl, a cyclopentyl, a cyclohexyl, a cyclooctyl, or the like. The substituted C₃-C₃₀ cycloalkyl group refers to the substitution of at least one hydrogen atom of the cycloalkyl group with the substituents described above in connection with the substituted C₁-C₆₀ alkyl group.

[0135] In the present specification, the unsubstituted C₃-C₃₀ cycloalkenyl group refers to a group having at least one carbon-carbon double bond and an unsaturated hydrocarbon ring that is not an aromatic ring. Examples of the unsubstituted C₃-C₃₀ cycloalkenyl group include a cyclopropenyl, a cyclobutenyl, a cyclopentenyl, a cyclohexenyl, a cycloheptenyl, a 1,3-cyclohexadienyl group, a 1,4-cyclohexadienyl group, a 2,4-cycloheptadienyl group, a 1,5-cyclooctadienyl group, or the like. The substituted C₃-C₃₀ cycloalkenyl group refers to the substitution of at least one hydrogen atom of the cycloalkenyl group with the substituents described above in connection with the substituted C₁-C₆₀ alkyl group.

[0136] In the present specification, the unsubstituted C₆-C₆₀ aryl group refers to a monovalent group having a carbocyclic aromatic system having 6 to 60 carbon atoms including at least one aromatic ring. The unsubstituted C₆-C₆₀ arylene group refers to a divalent group having a carbocyclic aromatic system having 6 to 60 carbon atoms including at least one aromatic ring. When the aryl group and the arylene group have at least two rings, they may be fused to each other. The substituted C₆-C₆₀ aryl group and C₆-C₆₀ arylene group refer to the substitution of at least one hydrogen atom of the aryl group or the arylene group with the substituents described above in connection with the C₁-C₆₀ alkyl group.

[0137] Examples of the substituted or unsubstituted C₆-C₆₀ aryl group include a phenyl group, a C₁-C₁₀ alkylphenyl group (e.g., an ethylphenyl group), a C₁-C₁₀ alkylbiphenyl group (e.g., an ethylbiphenyl group), a halophenyl group (e.g., an o-, m-, or p-fluorophenyl group or a dichlorophenyl group), a dicyanophenyl group, a trifluoromethoxyphenyl group, an o-, m- or p-tolyl group, an o-, m- or p-cumenyl group, a mesityl group, a phenoxyphenyl group, an (α,α-dimethylbenzene)phenyl group, an (N,N'-dimethyl)aminophenyl group, an (N,N'-diphenyl)aminophenyl group, a pentalenyl group, an indenyl group, a naphthyl group, a halonaphthyl group (e.g., a fluoronaphthyl group), a C₁-C₁₀ alkylnaphthyl group (e.g., a methylnaphthyl group), a C₁-C₁₀ alkoxyphenyl group (e.g., a methoxyphenyl group), an anthracenyl group, an azulenyl group, a heptalenyl group, an acenaphthylenyl group, a phenalenyl group, a fluorenyl group, an anthraquinolyl group, a methylanthryl group, a phenanthryl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, an ethyl-chrysenyl group, a picenyl group, a perylenyl group, a chloroperylene group, a pentaphenyl group, a pentacenyl group, a tetraphenylenyl group, a hexaphenyl group, a hexacenyl group, a rubicenyl group, a coronenyl group, a trinaphthylenyl group, a heptaphenyl group, a heptacenyl group, a pyranthrylenyl group, an ovalenyl group, or the like. Examples of the substituted C₆-C₆₀ aryl group may be inferred from the examples of the unsubstituted C₆-C₆₀ aryl group and the substituted C₁-C₆₀ alkyl group described above. Examples of the substituted and unsubstituted C₆-C₆₀ arylene group may be inferred from the examples of the substituted and unsubstituted C₆-C₆₀ aryl group described above.

[0138] In the present specification, the unsubstituted C₂-C₆₀ heteroaryl group refers to a monovalent group having at least one aromatic ring having at least one heteroatom selected from N, O, P, and S. The unsubstituted C₂-C₆₀ heteroarylene group may be a divalent group having at least one aromatic ring having at least one heteroatom selected from N, O, P, and S. Here, when the heteroaryl group or the heteroarylene group has at least two rings, they may be fused to

each other. The substituted C_2 - C_{60} heteroaryl group and C_2 - C_{60} heteroarylene group refer to the substitution of at least one hydrogen atom of the heteroaryl group or the heteroarylene group with the substituents described with reference to the C_1 - C_{60} alkyl group.

[0139] Examples of the unsubstituted C_2 - C_{60} heteroaryl group include a pyrazolyl group, an imidazolyl group, an oxazolyl group, a thiazolyl group, a triazolyl group, a tetrazolyl group, an oxadiazolyl group, a pyridinyl group, a pyridazinyl group, a pyrimidinyl group, a triazinyl group, a carbazolyl group, an indolyl group, a quinoliny group, an isoquinoliny group, a benzoimidazolyl group, an imidazopyridinyl group, an imidazopyrimidinyl group, or the like. Examples of the substituted or unsubstituted C_2 - C_{60} heteroarylene group may be inferred from the examples of the substituted or unsubstituted C_2 - C_{60} arylene group described above.

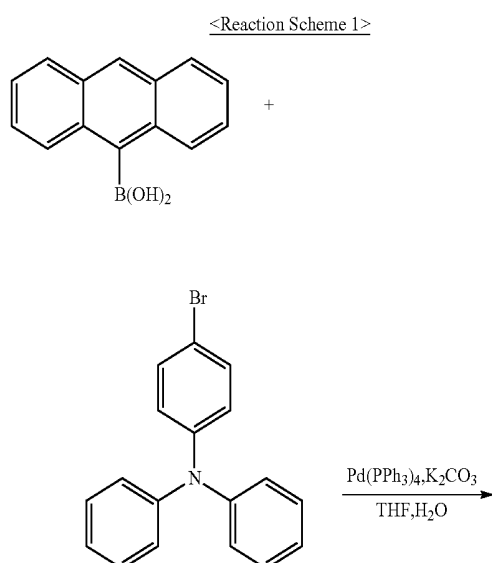
[0140] The substituted or unsubstituted C_6 - C_{60} aryloxy group refers to a group represented by $-OA_2$ where A_2 is a substituted or unsubstituted C_6 - C_{60} aryl group described above. The substituted or unsubstituted C_6 - C_{60} arylthio group refers to a group represented by $-SA_3$ where A_3 is a substituted or unsubstituted C_6 - C_{60} aryl group described above.

[0141] Hereinafter, one or more embodiments of the present invention will be described with reference to the following examples. However, these examples are presented for illustrative purposes only and are not intended to limit the scope of the one or more embodiments of the present invention.

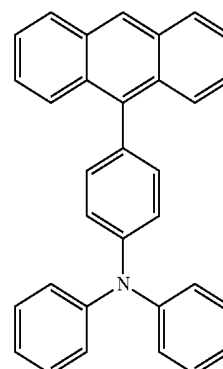
Synthesis Example 1

Synthesis of Compound 1

[0142] Compound 1 was synthesized according to Reaction Scheme 1 below:



-continued



[0143] Anthracene-9-yl-boronic acid (0.685 g, 3.1 mmol), 4-bromo triphenylamine, (1 g, 3.1 mmol), 16 ml of 2M potassium carbonate, and $Pd(PPh_3)_4$ (0.18 g, 0.155 mmol) were dissolved in dimethoxy ethanol and refluxed for about 15 hours under an inert atmosphere. After cooling down the mixture to room temperature, the solvent was evaporated in vacuum and the residue was dissolved in dimethyl chloride. Then, the organic phase was washed with distilled water, and moisture was removed by drying with Na_2SO_4 . The solvent was removed to obtain a crude product. The crude product was then subjected to silica gel column chromatography using dimethyl chloride, ethyl acetate, and methanol as eluents to obtain Compound 1 (0.87 g, yield 67%). Compound 1 was observed through 1H NMR and MALDI-TOF MS.

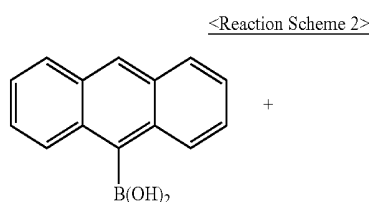
[0144] 1H NMR (300 MHz, $DMSO-d_6$): δ (ppm) 8.65 (s, 1H), 8.14 (d, 6 Hz, 2H), 7.69 (d, 6 Hz, 2H), 7.55-7.46 (m, 4H), 7.42 (t, 4 Hz, 4H), 7.34 (q, 6 Hz 2H), 7.29-7.17 (m, 6H), 7.10 (t, 6 Hz, 2H)

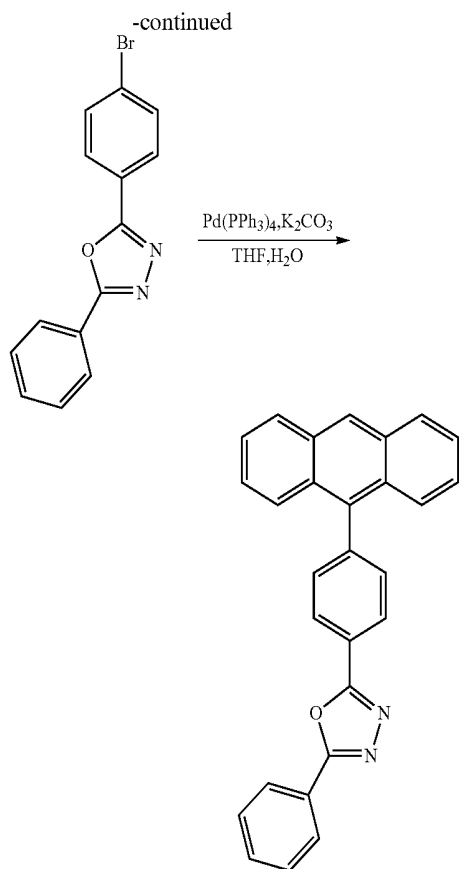
[0145] MALDI-TOF MS: $C_{32}H_{23}N$, measured value 421.18 g/mol, estimated value 421.04 g/mol

Synthesis Example 2

Synthesis of Compound 6

[0146] Compound 6 was synthesized according to Reaction Scheme 2 below:





[0147] Anthracene-9-yl-boronic acid (0.737 g, 3.3 mmol), 2-(4-bromo-phenyl)-5-phenyl[1,3,4]oxadiazole (1 g, 3.3 mmol), 20 ml of 2M potassium carbonate, and $\text{Pd}(\text{PPh}_3)_4$ (0.19 g, 0.65 mmol) were dissolved in dimethoxy ethanol and refluxed for about 15 hours under an inert atmosphere. After cooling down the mixture to room temperature, the solvent was evaporated in vacuum and the residue was dissolved in dimethyl chloride. Then, the organic phase was washed with distilled water, and moisture was removed by drying with Na_2SO_4 . The solvent was removed to obtain a crude product. The crude product was then subjected to silica gel column chromatography using dimethyl chloride, ethyl acetate, and methanol as eluents to obtain Compound 6 (0.945 g, yield 71%). Compound 6 was observed through ^1H NMR and MALDI-TOF MS.

[0148] ^1H NMR (300 MHz, $\text{DMSO}-d_6$): δ (ppm) 8.17 (t, 9 Hz, 4H), 7.91 (d, 6 Hz, 2H), 7.72 (d, 6 Hz, 2H), 6.66 (d, 3 Hz, 3H), 7.35 (t, 9 Hz, 4H), 7.10 (q, 6 Hz, 8H)

[0149] MALDI-TOF MS: $\text{C}_{28}\text{H}_{18}\text{N}_2\text{O}$, measured value 398.14 g/mol, estimated value 398.00 g/mol

Example 1

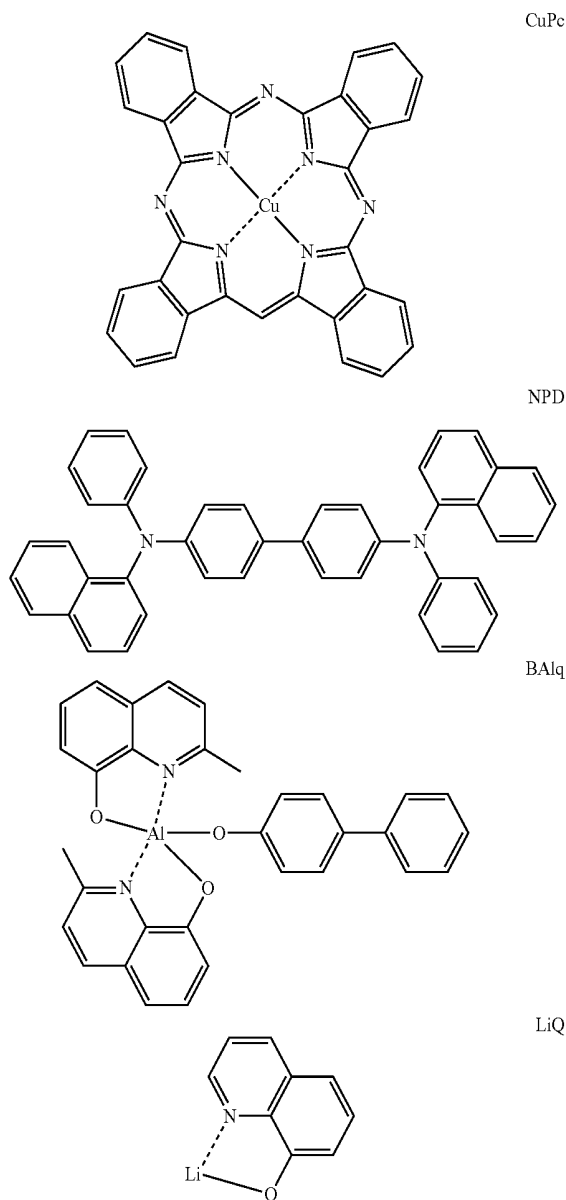
[0150] As an anode, a Corning 150/ cm^2 (1200 Å) ITO glass substrate was cut into a size of 50 mm $\times$ 50 mm $\times$ 0.7 mm, ultrasonically washed for about 5 minutes using isopropyl alcohol and distilled water, irradiated with ultraviolet rays for about 30 minutes, and washed by exposure to ozone for about 10 minutes. The glass substrate was installed on a vacuum deposition device.

[0151] Phthalocyanine (CuPc) was vacuum deposited on top of the ITO glass substrate to form an HIL having a thick-

ness of 1,00 Å. On the HIL, N,N'-bis(naphthylene-1-yl)-N,N'-bis(phenyl)-benzidine (NPB) was vacuum deposited to form an HTL having a thickness of 700 Å.

[0152] Compound 1 was vacuum deposited on the HTL to form a first EML having a thickness of 300 Å. Compound 6 was vacuum deposited on the first EML to form a second EML having a thickness of 100 Å.

[0153] Bis(2-methyl-8-quinolate-4-(phenylpenolato)aluminum (BALq) was vacuum deposited on the second EML to form an HTL having a thickness of 200 Å, and 8-hydroxyquinolinolato-lithium (LiQ) was vacuum deposited on the HTL to form an HIL having a thickness of 5 Å. In addition, Al was vacuum deposited on the HIL to form a cathode having a thickness of 1,000 Å, thereby completing the manufacture of an OLED.



Example 2

[0154] An OLED was manufactured as in Example 1, except that Compound 1 and Compound 6 were vacuum

deposited in a weight ratio of 3:1 to form an EML having a thickness of 400 Å (instead of a first EML and a second EML).

Comparative Example 1

[0155] An OLED was manufactured as in Example 1, except that Compound 1 was vacuum deposited to form an EML having a thickness of 400 Å (instead of a first EML and a second EML).

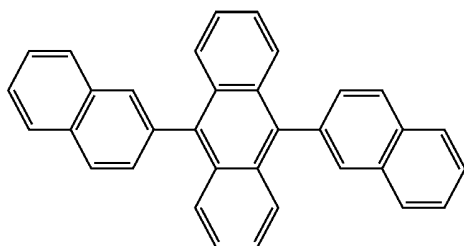
Comparative Example 2

[0156] An OLED was manufactured as in Example 1, except that Compound 6 was vacuum deposited to form an EML having a thickness of 400 Å (instead of a first EML and a second EML).

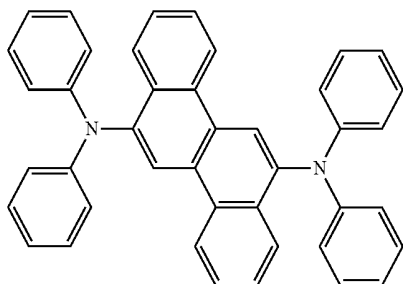
Comparative Example 3

[0157] An OLED was manufactured as in Example 1, except that Compound A and Compound B (below) were vacuum deposited in a weight ratio of 3:1 to form an EML having a thickness of 400 Å (instead of a first EML and a second EML).

Compound A



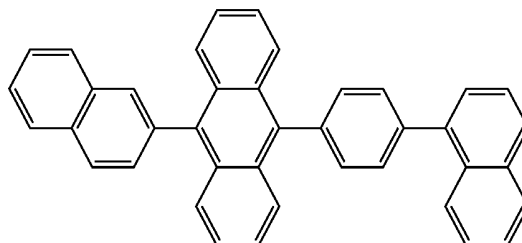
Compound B



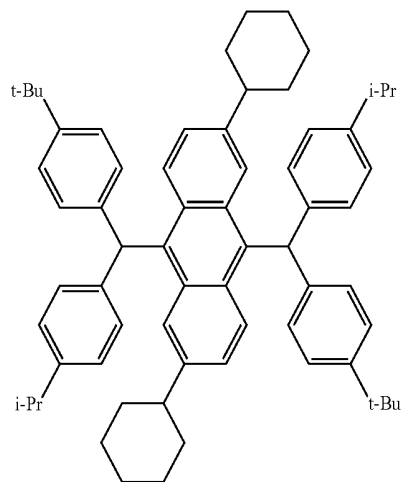
Comparative Example 4

[0158] An OLED was manufactured as in Example 1, except that Compound C and Compound D below were vacuum deposited in a weight ratio of 3:1 to form an EML having a thickness of 400 Å (instead of a first EML and a second EML).

Compound C



Compound D



Evaluation Example 1

[0159] Brightness and efficiency of the OLEDs prepared according to Examples 1 and 2 and Comparative Examples 1 to 4 were evaluated using a PR650 Spectroscan Source Measurement Unit (manufactured by PhotoResearch). The results are shown in Table 1 below:

TABLE 1

	Light-emitting materials		Brightness	Efficiency
	1 st EML material	2 nd EML material	(cd/m ²) @ 10 mA	(cd/A) @ 10 mA
Comparative Example 1	Compound 1		118	1.2
Comparative Example 2	Compound 6		112	1.5
Comparative Example 3	Compound A:Compound B = 3:1 (w/w)		135	1.8
Comparative Example 4	Compound C:Compound D = 3:1 (w/w)		134	1.7
Example 1	Compound 1	Compound 15	217	2.7
Example 2	Compound 1:Compound 15 = 3:1 (w/w)		194	2.8

[0160] According to Table 1 above, it was confirmed that the OLEDs prepared according to Examples 1 and 2 had greater brightness and efficiency than the OLEDs prepared according to Comparative Examples 1 to 4.

[0161] While the present invention has been illustrated and described with reference to certain exemplary embodiments, those of ordinary skill in the art will understand that various changes may be made to the described embodiments without

departing from the spirit and scope of the present invention as defined by the following claims.

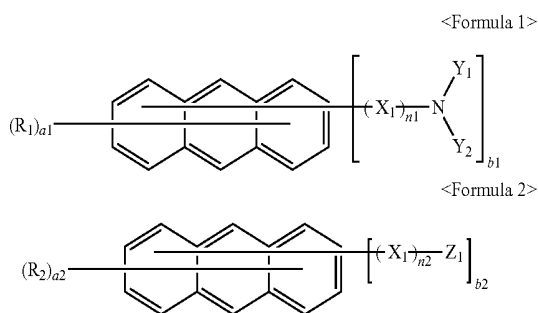
What is claimed is:

1. An organic light-emitting diode comprising:

a first electrode;

a second electrode; and

an organic layer between the first electrode and the second electrode and including an emission layer, the organic layer comprising at least one amine-based compound represented by Formula 1 and at least one anthracene-based compound represented by Formula 2:



wherein in Formulas 1 and 2:

X_1 and X_2 are each independently a substituted or unsubstituted C_3 - C_{10} cycloalkylene group, a substituted or unsubstituted C_2 - C_{10} heterocycloalkylene group, a substituted or unsubstituted C_3 - C_{10} cycloalkenylene group, a substituted or unsubstituted C_2 - C_{10} heterocycloalkenylene group, a substituted or unsubstituted C_6 - C_{60} arylene group, or a substituted or unsubstituted C_2 - C_{60} heteroarylene group;

n_1 and n_2 are each independently an integer from 0 to 5, and when n_1 is an integer of 2 or more, the 2 or more X_1 groups are the same or different, and when n_2 is an integer of 2 or more, the 2 or more X_2 groups are the same or different;

Y_1 and Y_2 are each independently a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a substituted or unsubstituted C_1 - C_{30} alkyl group, a substituted or unsubstituted C_2 - C_{60} alkenyl group, a substituted or unsubstituted C_2 - C_{60} alkynyl group, a substituted or unsubstituted C_3 - C_{10} cycloalkyl group, a substituted or unsubstituted C_2 - C_{10} heterocycloalkyl group, a substituted or unsubstituted C_3 - C_{10} cycloalkenyl group, a substituted or unsubstituted C_2 - C_{10} heterocycloalkenyl group, a substituted or unsubstituted C_6 - C_{30} aryl group, or a substituted or unsubstituted C_2 - C_{30} heteroaryl group;

Z_1 is an electron transporting group and is a substituted or unsubstituted C_2 - C_{10} heterocycloalkyl group, a substituted or unsubstituted C_2 - C_{10} heterocycloalkenyl group, or a substituted or unsubstituted C_2 - C_{60} heteroaryl group;

R_1 and R_2 are each independently a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group

or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a substituted or unsubstituted C_1 - C_{60} alkyl group, a substituted or unsubstituted C_2 - C_{60} alkenyl group, a substituted or unsubstituted C_2 - C_{60} alkynyl group, a substituted or unsubstituted C_1 - C_{60} alkoxy group, a substituted or unsubstituted C_3 - C_{10} cycloalkyl group, a substituted or unsubstituted C_2 - C_{10} heterocycloalkyl group, a substituted or unsubstituted C_3 - C_{10} cycloalkenyl group, a substituted or unsubstituted C_2 - C_{10} heterocycloalkenyl group, a substituted or unsubstituted C_6 - C_{60} aryl group, a substituted or unsubstituted C_6 - C_{60} aryloxy group, a substituted or unsubstituted C_6 - C_{60} arylthio group, or a substituted or unsubstituted C_2 - C_{60} heteroaryl group;

a_1 and a_2 are each independently an integer from 0 to 9, and when a_1 is an integer of 2 or more, the 2 or more R_1 groups are the same or different, and when a_2 is an integer of 2 or more, the 2 or more R_2 groups are the same or different; and

b_1 and b_2 are each independently an integer of 1 or 2.

2. The organic light-emitting diode of claim 1, wherein X_1 and X_2 are each independently:

i) a phenylene group, a naphthylene group, an anthracenylene group, or a fluorenylene group; or

ii) a phenylene group, a naphthylene group, an anthracenylene group or a fluorenylene group substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C_1 - C_{10} alkyl group; a C_1 - C_{10} alkyl group substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof; a C_6 - C_{16} aryl group, or a C_2 - C_{16} heteroaryl group; or a C_6 - C_{16} aryl group or a C_2 - C_{16} heteroaryl group substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, a C_1 - C_{60} alkoxy group, a C_6 - C_{16} aryl group, or C_2 - C_{16} heteroaryl group.

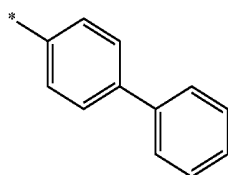
3. The organic light-emitting diode of claim 1, wherein X_1 and X_2 are each independently:

i) a phenylene group, a naphthylene group, or an anthracenylene group; or

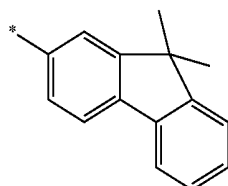
ii) a phenylene group, a naphthylene group, or an anthracenylene group substituted with at least one of a deuterium atom, —F, a cyano group, a nitro group, a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, or a tert-butyl group; or

iii) a phenylene group, a naphthylene group, or an anthracenylene group substituted with at least one of a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, or a tert-butyl group substituted with at least one of a deuterium atom, —F, a cyano group, a nitro group, a methyl group,

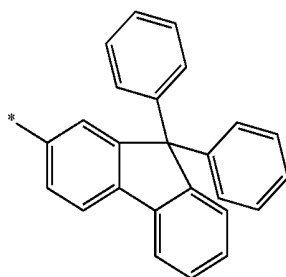
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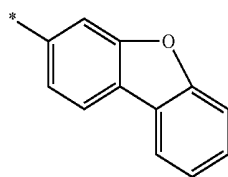
<Formula 5b>



<Formula 5c>



<Formula 5d>



<Formula 5e>

wherein in Formulas 5a to 5e, * is a bonding site to N.

10. The organic light-emitting diode of claim 1, wherein Z_1 is:

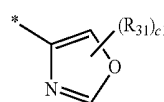
- i) a pyrrolyl group, an imidazolyl group, a pyrazolyl group, a triazolyl group, an isoindolyl group, an indolyl group, an indazolyl group, a purinyl group, a benzoimidazolyl group, an oxazolyl group, an isooxazolyl group, an oxadiazolyl group, or a benzoxazolyl group; or
- ii) a pyrrolyl group, an imidazolyl group, a pyrazolyl group, a triazolyl group, an isoindolyl group, an indolyl group, an indazolyl group, a purinyl group, a benzoimidazolyl group, an oxazolyl group, an isooxazolyl group, an oxadiazolyl group, or a benzoxazolyl group substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, or a C_1 - C_{10} alkyl group; a C_1 - C_{10} alkyl group substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, or a phosphoric acid group or a salt thereof; a C_6 - C_{16} aryl group or a C_2 - C_{16} heteroaryl group; or a C_6 - C_{16} aryl group or a C_2 - C_{16} heteroaryl group substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group,

a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, a C_1 - C_{60} alkoxy group, a C_6 - C_{16} aryl group, or a C_2 - C_{16} heteroaryl group.

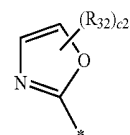
11. The organic light-emitting diode of claim 1, wherein Z_1 is:

- i) an oxazolyl group, an isoxazolyl group, or an oxadiazolyl group; or
- ii) an oxazolyl group or an isoxazolyl group substituted with at least one of a deuterium atom, —F, a cyano group, a nitro group, a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, or a tert-butyl group; or
- iii) an oxazolyl group or an isoxazolyl group substituted with at least one of a phenyl group, a naphthyl group, an anthracenyl group, a pyrrolyl group, an imidazolyl group, a pyrazolyl group, or a triazolyl group; or
- iv) an oxazolyl group or an isoxazolyl group substituted with at least one of a phenyl group, a naphthyl group, an anthracenyl group, a pyrrolyl group, an imidazolyl group, a pyrazolyl group, or a triazolyl group substituted with a deuterium atom, —F, a cyano group, a nitro group, a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, tert-butyl group, a phenyl group, a naphthyl group, or an anthracenyl group.

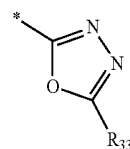
12. The organic light-emitting diode of claim 1, wherein Z_1 is at least one group represented by one of Formulas 3a to 3e:



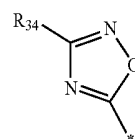
<Formula 3a>



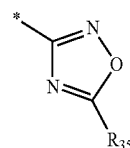
<Formula 3b>



<Formula 3c>



<Formula 3d>



<Formula 3e>

wherein, in Formulas 3a to 3e:

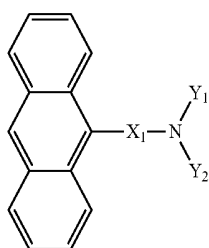
R_{31} to R_{35} are each independently a hydrogen atom, a deuterium atom, —F, a cyano group, a methyl group, an ethyl group, a phenyl group, a biphenyl group, or a naphthyl group;

$c1$ and $c2$ are each independently an integer of 0 to 4, and when $c1$ is an integer of 2 or more, the 2 or more R_{31} groups are the same or different, and when $c2$ is an integer of 2 or more, the 2 or more R_{32} groups are the same or different; and

* is a bonding site to X_2 .

13. The organic light-emitting diode of claim 1, wherein R_1 and R_2 are each independently a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, and a C_1 - C_{10} alkyl group; a C_1 - C_{10} alkyl group substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, or a phosphoric acid group or a salt thereof; a C_6 - C_{16} aryl group; or a C_6 - C_{16} aryl group substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C_1 - C_{10} alkyl group, a C_1 - C_{10} alkoxy group, a phenyl group, a naphthyl group, or an anthryl group.

14. The organic light-emitting diode of claim 1, wherein the amine-based compound is represented by Formula 1a, and the anthracene-based compound is represented by Formula 2a:



<Formula 1a>

wherein in Formula 1a:

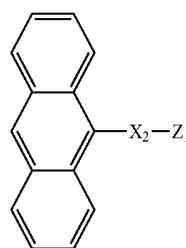
X_1 is a phenylene group; or a phenylene group substituted with at least one of a deuterium atom, —F, a cyano group, a nitro group, a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, a tert-butyl group, or a phenyl group; and

Y_1 and Y_2 are each independently:

- i) a phenyl group, a fluorenyl group, or a dibenzofuranyl group;
- ii) a phenyl group, a fluorenyl group, or a dibenzofuranyl group substituted with at least one of a deuterium atom, —F, a cyano group, a nitro group, a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, or a tert-butyl group;
- iii) a phenyl group, a fluorenyl group, or a dibenzofuranyl group substituted with at least one of a methyl group, an ethyl group, an n-propyl group, an iso-

propyl group, an n-butyl group, an iso-butyl group, or a tert-butyl group substituted with at least one of a deuterium atom, —F, a cyano group, or a nitro group; or

- iv) a phenyl group, a fluorenyl group, or a dibenzofuranyl group substituted with at least one of a phenyl group, a naphthyl group, an anthracenyl group, or a fluorenyl group, and

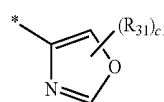


<Formula 2a>

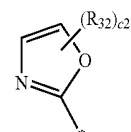
wherein in Formula 2a:

X_2 is a phenylene group; or a phenylene group substituted with at least one of a deuterium atom, —F, a cyano group, a nitro group, a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, a tert-butyl group, or a phenyl group; and

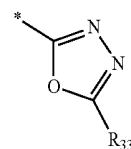
Z_1 is at least one group represented by one of Formulas 3a to 3e:



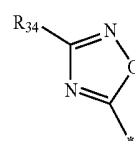
<Formula 3a>



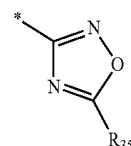
<Formula 3b>



<Formula 3c>



<Formula 3d>



<Formula 3e>

wherein in Formulas 3a to 3e:

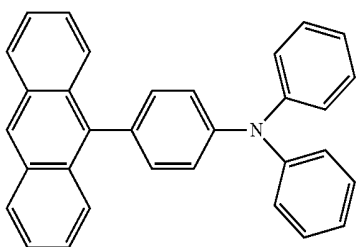
R_{31} to R_{35} are each independently a hydrogen atom, a deuterium atom, —F, a cyano group, a methyl group, an ethyl group, a phenyl group, a biphenyl group, or a naphthyl group;

c_1 and c_2 are each independently an integer of 0 to 4, and when c_1 is an integer of 2 or more, the 2 or more R_{31} groups are the same or different, and when c_2 is an integer of 2 or more, the 2 or more R_{32} groups are the same or different; and

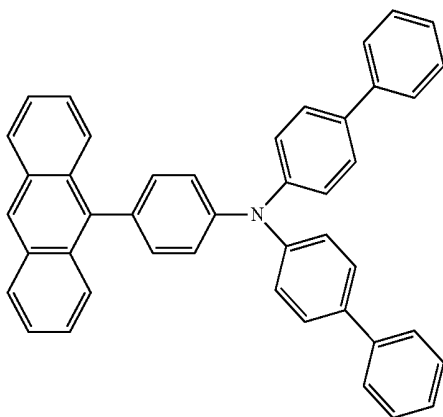
* is a bonding site to X_2 .

15. The organic light-emitting diode of claim 1, wherein the amine-based compound is one of Compounds 1 to 5, and the anthracene-based compound is one of Compounds 6 to 11:

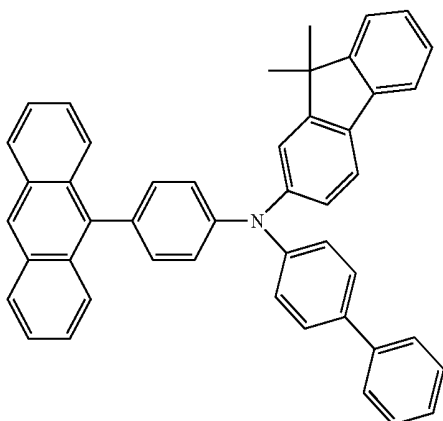
<Compound 1>



<Compound 2>

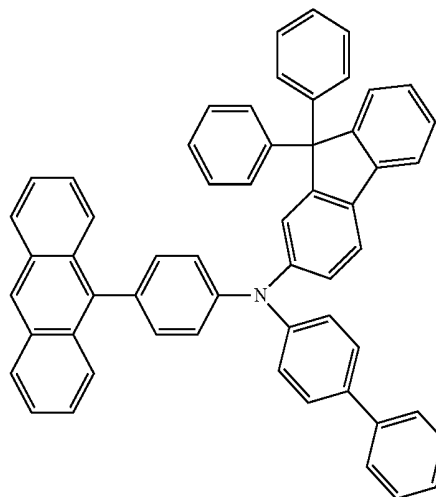


<Compound 3>

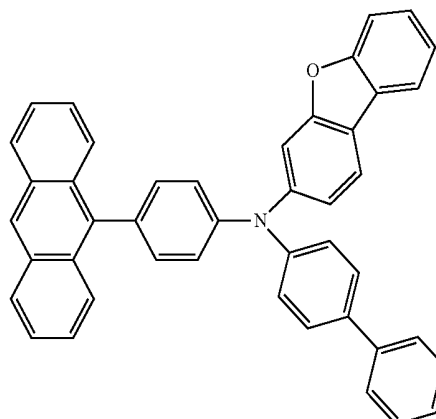


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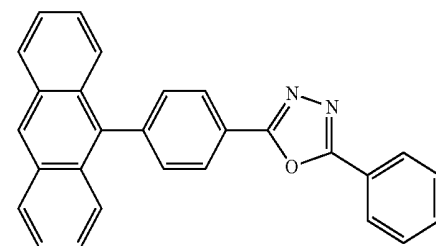
<Compound 4>



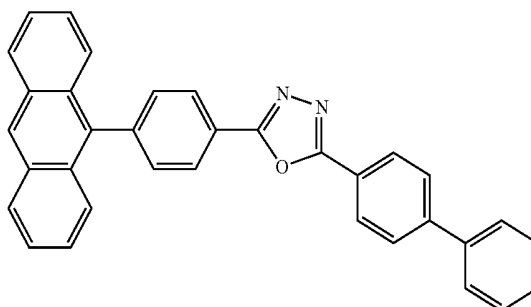
<Compound 5>



<Compound 6>

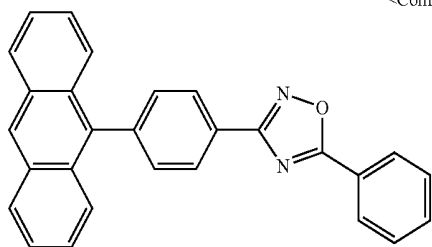


<Compound 7>



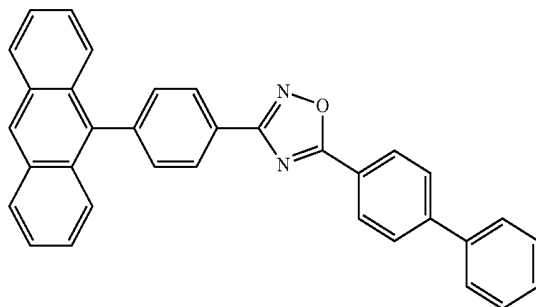
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<Compound 8>

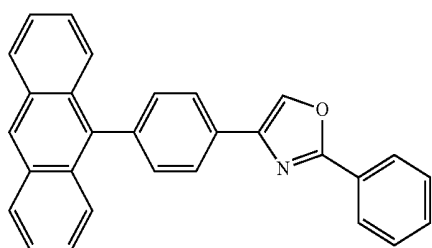


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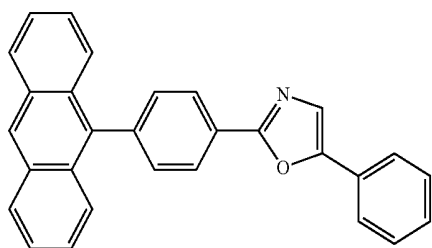
<Compound 11>



<Compound 9>



<Compound 10>



16. The organic light-emitting diode of claim 1, wherein the organic layer comprises:

a hole transport region between the first electrode and the emission layer further comprising at least one of a hole injection layer, a hole transport layer, a functional layer having both hole injection ability and hole transport ability, a buffer layer, and/or an electron blocking layer; and

an electron transport region between the emission layer and the second electrode further comprising at least one of an electron transport layer, and an electron injection layer.

17. The organic light-emitting diode of claim 1, wherein the amine-based compound and the anthracene-based compound are included in the emission layer.

18. The organic light-emitting diode of claim 17, wherein the amine-based compound and the anthracene-based compound are co-deposited.

19. The organic light-emitting diode of claim 17, wherein the emission layer includes a first emission layer and a second emission layer, and the first emission layer includes the amine-based compound and the second emission layer includes the anthracene-based compound.

20. The organic light-emitting diode of claim 19, wherein the first emission layer is between the second emission layer and the first electrode.

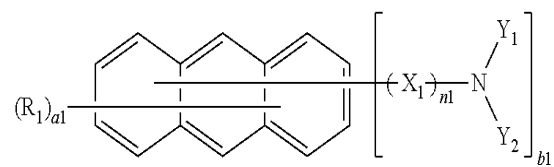
* * * * *

专利名称(译)	包含胺类化合物和蒽类化合物的有机发光二极管		
公开(公告)号	US20140197383A1	公开(公告)日	2014-07-17
申请号	US13/942641	申请日	2013-07-15
[标]申请(专利权)人(译)	CHO HWAN HEE 金美京 金世勋 菖WOONG KIM MYOUNG KI		
申请(专利权)人(译)	CHO , 焕熙 金美京 KIM , SE-HUN CHU , 昌WOONG KIM , MYOUNG-KI HONG , JONG-IN		
当前申请(专利权)人(译)	三星DISPLAY CO. , LTD. 首尔国立大学R & DB基金会		
[标]发明人	CHO HWAN HEE KIM MI KYUNG KIM SE HUN CHU CHANG WOONG KIM MYOUNG KI HONG JONG IN		
发明人	CHO, HWAN-HEE KIM, MI-KYUNG KIM, SE-HUN CHU, CHANG-WOONG KIM, MYOUNG-KI HONG, JONG-IN		
IPC分类号	H01L51/00 H01L51/50		
CPC分类号	H01L51/006 H01L51/5012 H01L51/0062 H01L51/0061 C09K11/06 C09K2211/1011 H01L51/0052 H01L51/0069 H01L51/0077 H01L51/0081 H01L2251/308		
优先权	1020130003507 2013-01-11 KR		
其他公开文献	US8912548		
外部链接	Espacenet USPTO		

摘要(译)

有机发光二极管包括第一电极，第二电极和设置在第一电极和第二电极之间的有机层。有机层包括发光层。有机层还包括至少一种胺基化合物和至少一种基于蒽的化合物。有机层可以包括第一发光层和第二发光层，并且胺类化合物可以在第一发光层中，并且蒽类化合物可以在第二发光层中。

<Formula 1>



<Formula 2>

